

# SENTIO BY HARVIA

WELLNESS ASSORTMENT

EN | 20

SAUNA · INFRA · STEAM · LIGHT & MEDIA

# sentiotec



## MY WORLD OF WELL-BEING.

### FROM SAUNA CONTROLS TO WELLNESS ACCESSORIES:

Wellness is a well-rounded affair. As a full-service supplier for every part of the spa area – from the sauna to infrared lighting and steam baths – we supply compelling solutions that satisfy individual expectations. We rely on in-house development and production to guarantee the highest standards of quality.

In these fast-paced times, it is increasingly important to take time off and relax. Our innovative products give you the chance to get back to the essentials – an all-round wellness experience that you can enjoy. You don't need to worry about the technology or how to implement it. That's the service we offer.

**sentiotec** together with its parent company Harvia, is the market leader for sauna, infrared and steam baths in Central Europe.

**sentiotec** stands for excellent product design and technological advance.

### THE WELLNESS OF TOMORROW:

Starting with innovations of electronic control units for sauna cabins up to complete supplies for spa areas: We have a clear commitment to research and development, high design standards, high performance in-house production and absolute customer orientation. With fresh energy and a clear mission, we are heading into the future – thanks to our unique range of services for a constantly growing market.

#### **Our mission:**

**One-stop-shop:** We supply our customers with EVERYTHING they need to successfully conclude their wellness projects.

**Customer orientation:** We engage with the needs of our customers and satisfy them completely with simple and flexible solutions.

**Innovation:** Our innovative and reliable products set trends on the market and thereby give our customers a competitive advantage.

**International:** It is our aim to supply the international market with our products optimally.

**Partnership:** We always look for mutual solutions with our customers – and also our suppliers. Working as partners creates trust and enables us to completely fulfil our common potential.







## Upgrade all senses

# SENTIO BY HARVIA

**M**eans a sauna experience at the highest level for all senses. From the very first moment you will experience total relaxation and find your inner balance.

This holistic sauna culture is the result of the perfect interaction of expertise and lifestyle. Harvia is the Finnish pioneer and market leader in the field of sauna technology and creates the link between progress and innovation with design and well-being: **All-in-one wellness.**

Sentio by Harvia is a complete product range for an enhanced sauna experience. You don't need to worry about implementation – we take care of that for you. It's time to relax and enjoy.

## World of well-being

# sentiotec

**S**upplies innovative solutions that work at the touch of a button. Easy to operate and flexible to use – this is something you can count on from our products.

This catalogue includes the real heart of any SPA area: The latest generation in sauna control systems, infrared radiators and steam generators.

Sauna heaters from sentiotec are functional and impress with their simple design.

To ensure you are able to offer the full range for your wellness projects, our programme also encompasses quality accessories: high-quality sauna doors, sensual fragrances, ergonomic headrests and much more.

Our Light & Media modules will make wellness a holistic experience. Gentle sounds and soothing colours inspire all your senses. Lean back and relax, welcome to the **sentiotec wellness world.**





TIME OUT  
REST  
RELAXATION  
ENJOYMENT  
PEACE





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## SAUNA – HEATERS



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## Practical sauna heater design

The sauna heaters from **Sentio by Harvia** represent design and technology at their highest level. The clear, straight lines of the design house advanced technology that will considerably improve on any sauna experience you have had to date.

The heat sources from Sentio by Harvia combine the most advanced sauna heater technology in the world with an internationally prize-winning design. High-quality materials: Steel, wood and stone. Details that reach all the senses. Experience the force of the hot stones, feel the steam on your skin, inhale the invigorating vapours. Body and soul are re-energised. Experience true equilibrium of the senses.



### **DURABLE**

The grilles on the heating elements protect them against excess water.



### **SAFE**

The temperature of the outer shell of the Concept R sauna heater stays low thanks to threefold coating.



### **EASY MAINTENANCE**

The sauna heater is easy to maintain. The stone chamber is separated from the heating elements, which means that the stones do not need to be removed when the heating elements are serviced.



### **AUTOMATIC SWITCH-OFF(OPTIONAL)**

The integrated switch-off function provides the highest possible levels of safety without sacrificing attractive design. The rocker switch available as an accessory switches the sauna heater off if it is covered (e.g. by a towel).





# Award-winning design

Our Concept R sauna heaters have won various prizes and awards in international design competitions. The clear, eye-catching design is the starting point for the functionality of Sentio by Harvia products.

The advanced design of the Concept R sauna heater and the market leading technology were awarded the Red Dot prize. The threefold coating of the sauna heater, the integrated safety switch and the attractive shape that allows the sauna heater to be integrated in any position in the sauna were singled out for special attention.

The advanced shape of the Concept R Mini Combi received the iF Design Award 2018. The specialist jury particularly praised the design and technology. The stylish base of the Concept R Mini Combi, which houses the technology, wiring and connections, attracted special recognition.





# Concept R



230/400 V 9-15 kW 9-25 m³ 25-35 kg

*Practical sauna heater design.*

*The Concept R from Sentio by Harvia is a designer sauna heater for the modern, private sauna. Sauna technology of the highest level was used when planning the design of the coating.*

*The temperature of the outer shell stays low due to the elaborate, threefold coating.*

*The Concept R from Sentio by Harvia embodies design and technology at the highest level. The smooth, straight-lined shape can be planned into any modern sauna cabin. The thoroughly stylish, black-painted Concept R can be integrated between benches without detracting from its appearance.*

*To round off the Concept R sauna heater, it has been fitted with a railing that runs seamlessly around the sauna heater. This advanced technology allows the heater to warm up quickly and ensures a long service life of the product. The stones and the heating elements are housed in separate chambers.*

*An integrated safety switch is offered as an accessory for the Concept R sauna heater. This ensures optimum safety for the sauna without needing to sacrifice the attractive design. It also enables a remote control to be connected to the sauna heater.*



## **Innovative technology:**

- Sauna heater capacity: 9 kW, 10,5 kW, 12 kW and 15 kW
- Exterior parts in powder coated stainless steel
- Interior parts made of stainless steel
- Easy to service due to detachable connection box
- 3-coating technology
- Adjustable feet
- Optional:
  - Fully automatic safety shut-off device in conjunction with the controller
  - Bracket set for heater railing
  - Wooden railing (lime wood or walnut)
  - "Emotion" wooden railing (lime or walnut)

kW	Item no.
9	CP-RB-090
10.5	CP-RB-105
12	CP-RB-120
15	CP-RB-150





# Concept R combi



*For fans of gentle infusions.*

The Concept R Combi evaporator heater from Sentio by Harvia combines advanced sauna technology and design. The Combi sauna heaters are equipped with an evaporator that offers an effortless and even more gentle sauna experience. The sauna heater features a separate ceramic fragrance and herb bowl.

The Concept R from Sentio by Harvia embodies style at the highest level. The smooth, straight-lined shape of the Concept R was applied to the combination model and can be easily planned into a modern sauna cabin. The railing made of light or dark wood lends the robust sauna heater a softer edge.

The stones and the heating elements are housed in separate chambers. This advanced technology allows the heater to warm up quickly and ensures a long service life of the product.

An integrated safety shutdown device is available as an accessory for the Concept R sauna heater. This also allows a remote start of the heater.

kW	Item no.
9	CP-RCB-090
10.5	CP-RCB-105



## Innovative technology:

- Sauna heater capacity: 9 kW and 10.5 kW
- Exterior parts in powder-coated stainless steel
- Evaporator output: 2.5 kW
- Interior parts made of stainless steel
- Dishwasher-proof cover basins
- Easy to service thanks to removable connection boxes
- 3-coating technology
- Adjustable feet
- Optional:
  - Fully automatic safety shut-off device in conjunction with the controller
  - Fixed water connection
  - Bracket set for heater railing
  - Wooden railing (lime wood or walnut)
  - "Emotion" wooden railing (lime or walnut)





# Concept R mini



230/400 V 3.5-7.5 kW 3-11 m<sup>3</sup> 15 kg

## Compact sauna heater

The latest sauna technology was used in the design of the Concept R mini series. Safety features such as the designer heater railing make the sauna heater very popular for small saunas. The railing, which is made of wood, gives the black steel of the sauna heater a softer touch.

The Concept R mini was designed with lasting infusion experiences in mind. The stainless steel interior parts ensure that the heart of the sauna cabin has a long service life. One particular focus of the design phase was easy maintenance with the result that installation and servicing are both easy to perform. The heater can be installed on the wall, or be installed using an optional foot to save space.

### Innovative technology:

- Sauna heater capacity: 3.5 kW, 4.5 kW, 6 kW and 7.5 kW
- Exterior parts in brushed and powder-coated stainless steel
- Interior parts made of stainless steel
- Space-saving installation
- Easy to service due to detachable connection box
- Quick and easy wall mounting
- Optional:
  - Bracket set for heater railing
  - Wooden railing (lime wood or walnut)
  - Stainless steel foot
  - Foot cover (lime or walnut)



kW	Item no.
3.5	CP-RM-35
4.5	CP-RM-45
6	CP-RM-60
7.5	CP-RM-75





# Concept R mini combi



230-400 V 3.5-7.5 kW 1-1.5 kW 3-11 m<sup>3</sup> 15 kg

*The source of gentle infusions in small saunas*

*The Concept R mini combi is suitable for fans of gentle infusions. An evaporator is integrated in the inside of the combination heater. The evaporator creates gentle infusions that give off long-lasting warmth. The combi heater is a perfect choice for fans of scented infusions.*

*The Concept R mini combi is equipped with a separate ceramic fragrance and herb bowl. The Sentio by Harvia sauna fragrances improve the mood even more.*

*The Concept R mini was designed with lasting and effortless infusion experiences in mind. The stainless steel internal parts ensure the durability of the heart of the sauna cabin. One particular focus of the design phase was easy maintenance with the result that installation and servicing are both easy to perform. The heater can be installed on the wall, or be installed using an optional foot to save space.*

## Innovative technology:

- Sauna heater capacity: 3.5 kW, 4.5 kW, 6 kW and 7.5 kW
- Evaporator output: 1 kW (at 7.5 kW – 1.5 kW)
- Interior parts made of stainless steel
- Space-saving installation
- Easy to service due to detachable connection box
- Quick and easy wall mounting
- Optional:
  - Bracket set for railing
  - Wooden railing (lime wood or walnut)
  - Powder coated stainless steel foot
  - Foot cover (lime or walnut)



kW	Item no.
3.5	CP-RMC-35
4.5	CP-RMC-45
6	CP-RMC-60
7.5	CP-RMC-75





# Qube 90 / 150



230-400 V 9-15 kW 9-25 m³ 25-35 kg

*For those with exclusive taste in sauna equipment*

*The Qube from Sentio by Harvia fulfils the desires of those with exclusive taste in sauna equipment. The clear lines, the modern black in combination with the stainless steel collar of the heater, are a genuine eye-catcher. The carefully selected materials and the innovative collar construction make the Qube the perfect choice for public baths, hotels or large family saunas.*

*Sentio by Harvia allows for a relaxing sauna experience and infusions that appeal to all of the senses. The stone chamber of the stylish Qube heater consists of a graphite black bottom part and is framed by brushed steel. The outer shape of the Qube means that it can be placed anywhere in the sauna furnishings as all sides of the Qube can face the user.*

*The optional, wooden safety railing gives the otherwise robust appearance of the Qube an air of lightness and also ensures safety in the sauna.*

*The stylish exterior of the Qube has a threefold coating, thanks to which the temperature of the exterior of the sauna heater remains low as the heater warms the sauna.*

*The Qube sauna heaters are easy to maintain as the stone chamber and heating elements are separated from each other. The separate stone chamber allows the heating elements to be maintained without the stones having to be removed. The construction also protects the heating elements against excess water and the weight of the stones, thereby prolonging the service life of the heating elements. The detachable connection box makes it possible to conduct assembly and maintenance work quickly and simply.*



kW	Item no.
9	QUBE-090
10.5	QUBE-105
12	QUBE-120
15	QUBE-150

## **Innovative technology:**

- Sauna heater capacity: 9 kW, 10,5 kW, 12 kW and 15 kW
- Exterior parts in brushed and powder-coated stainless steel
- Interior parts made of stainless steel
- Easy to service due to detachable connection box
- 3-coating technology
- Adjustable feet
- Optional:
  - Bracket set for railing
  - Wooden ring (lime or walnut)





# Qube 240 / 360



For professional infusion experiences

The Qube from Sentio by Harvia provides gentle infusions with sauna heaters designed for commercial and continuous operation. It stands out thanks to its stylish design and long service life. The carefully selected materials and the innovative collar construction make the Qube the reliable choice for public baths and hotels.

The stone chamber of the stylish Qube heater consists of a graphite black coat and is framed by brushed steel. As all sides of the Qube can be positioned at the front, it can be placed anywhere in the sauna. We recommend rounding off the sauna heater with the wooden railing. This gives the otherwise robust appearance of the Qube an air of lightness and also ensures safety in the sauna.

The stylish exterior has a threefold coating, thanks to which the temperature of the exterior of the sauna heater remains low as the heater warms the sauna.



## Innovative technology:

- Sauna heater capacity: 18 kW, 21 kW, 24 kW, 30 kW, 33 kW and 36 kW
- Exterior parts in brushed and powder-coated stainless steel
- Interior parts made of stainless steel
- Easy to service due to detachable connection box
- 3-coating technology
- Adjustable feet
- Optional:
  - Bracket set for railing
  - Wooden ring (lime or walnut)

kW	Item no.
18-24	QUBE-240
30-36	QUBE-360





# Auxiliary evaporator R



230



2.5 kW



*The perfect complement to Concept R*

*The additional evaporator R creates steam in your sauna as a standalone device or as an expansion module for the Concept R heater series.*

*Retrofitting the additional evaporator R in existing sauna cabins with infusion heaters is simple.*

*The additional evaporator R stands out due to its intelligent product design with high-quality materials such as porcelain and stainless steel. The evaporator, which has an output of 2.5 kW works underneath the porcelain storage compartment for fragrant oils and herbs and thereby creates an optimum wellness climate in the sauna cabin.*

## **Innovative technology:**

- Evaporator output: 2.5 kW
- Can be combined with Finnish sauna heaters
- Wall mounting and mounting on the sauna heater Concept R possible
- Exterior parts in brushed and powder-coated stainless steel
- Dishwasher-proof, ceramic cover basins
- Optional:
  - Bracket set for railing
  - Wooden ring (lime or walnut)
  - Mains water connection



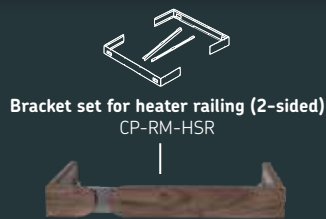
kW	Item no.
2.5	CP-25-STP-B





# Concept & Qube accessories

## Concept R mini 3.5–7.5 kW



Bracket set for heater railing (2-sided)  
CP-RM-HSR

Heater railing (2-sided)  
CP-RM-L (lime wood)  
CP-RM-N (walnut)



Bracket set for heater railing (4-sided)  
CP-RM-HSR-4S

Heater railing (4-sided)  
CP-RM-L-4S (lime wood)  
CP-RM-N-4S (walnut)



Foot for the Concept R mini sauna heater  
CP-RM-SF



Cover for the foot  
CP-RM-CSF-L  
CP-RM-CSF-N

## Concept R mini combi 3.5–7.5 kW



Bracket set for heater railing (2-sided)  
CP-RMC-HSR

Heater railing (2-sided)  
CP-RMC-L (lime wood)  
CP-RMC-N (walnut)



Foot for the Concept R mini combi sauna heater  
CP-RMC-SF



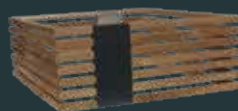
Cover for the foot  
CP-RM-CSF-L  
CP-RM-CSF-N

## Concept R 9–10.5 kW

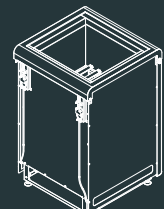


Bracket set for heater railing (4-sided)  
CP-R-HSR

Heater railing (4-sided)  
CP-R-L1 (lime wood)  
CP-R-N1 (walnut)



Heater railing (4-sided), PREINSTALLED  
CP-EM0-L1 (lime wood)  
CP-EM0-N1 (walnut)



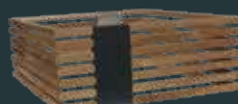
Safety shut-off  
CP-R-SWL

## Concept R combi 9–10.5 kW, Concept R 12–15 kW



Bracket set for heater railing (4-sided)  
CP-R-HSR

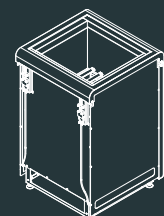
Heater railing (4-sided)  
CP-R-L2 (lime wood)  
CP-R-N2 (walnut)



Heater railing (4-sided), PREINSTALLED  
CP-EM0-L2 (lime wood)  
CP-EM0-N2 (walnut)



Auto-refill  
Item no. CP-RC-AF



Safety shut-off  
CP-R-SWL

## Qube 9–10.5 kW

## Qube 12–15 kW

## Qube 24 kW

## Qube 36 kW

NEW



Heater railing (2-sided), PREINSTALLED  
QUBE-L5 (lime wood)  
QUBE-W5 (walnut)

NEW



Heater railing (2-sided), PREINSTALLED  
QUBE-L6 (lime wood)  
QUBE-W6 (walnut)

NEW



Heater railing (2-sided), PREINSTALLED  
QUBE-L3 (lime wood)  
QUBE-N3 (walnut)

NEW



Cable cover  
SAA00102

NEW



Cable cover  
SAA00102

NEW



Heater railing (2-sided), PREINSTALLED  
QUBE-L3 (lime wood)  
QUBE-N3 (walnut)





sentiotec



100

230/400 V 3.6–9 kW 2–14 m<sup>3</sup> 11–20 kg

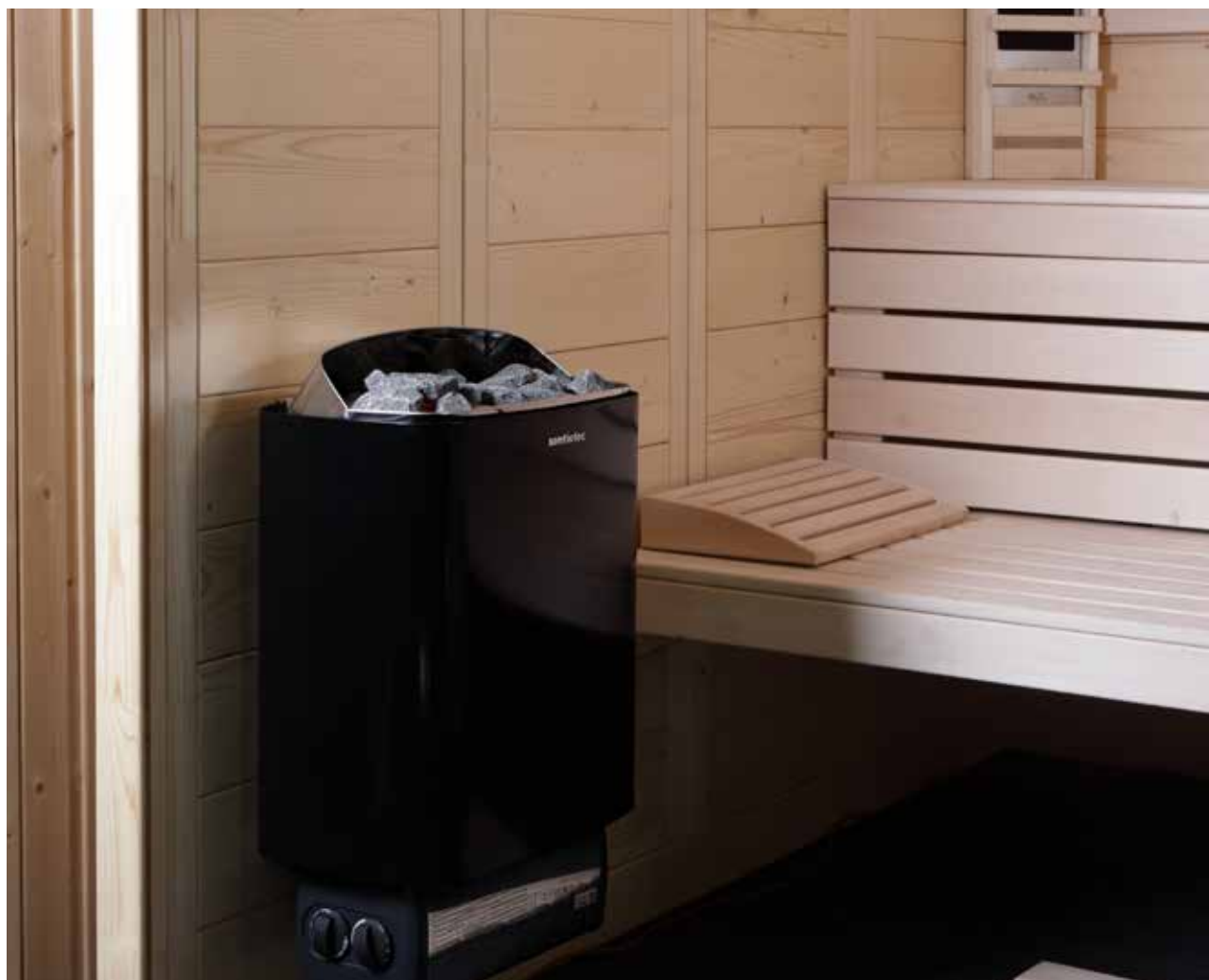
*sentiotec sauna heaters with integrated control unit*  
*The 100 represents outstanding value for money.*  
*A compact heater with a clear design.*

### Innovative technology:

- Sauna heater capacity: 3.6 kW, 4.5 kW, 6 kW, 8 kW and 9 kW
- Integrated control unit
- Quick and easy assembly
- Suitable for monophasic connection
- Free choice of the side on which the knob is installed



kW	Item no.
3.6	ST136400B
4.5	ST145400B
6	ST160400B
8	ST180400B
9	ST190400B





## 100 E



*The 100 E represents outstanding value for money.  
A compact heater with a clear design.*

### Innovative technology:

- Sauna heater capacity:  
3.6 kW, 4.5 kW, 6 kW, 8 kW and 9 kW
- External control unit
- Quick and easy assembly
- Suitable for monophase connection



kW	Item no.
3.6	ST136400BE
4.5	ST145400BE
6	ST160400BE
8	ST180400BE
9	ST190400BE

## 200 E



*The 200 E makes an impression with its high-quality design.  
A solid heater with a heater cover made of elegant  
cast aluminium.*

### Innovative technology:

- Sauna heater capacity: 4.5 kW, 6 kW, 8 kW and 9 kW
- External control unit
- Quick and easy assembly
- Suitable for monophase connection



kW	Item no.
4.5	ST245400BE
6	ST260400BE
8	ST280400BE
9	ST290400BE





## Viking



*sentiotec sauna heaters with integrated control unit.  
The Viking impresses with its slim and simple design.  
The convenient height of the knobs makes it very user-friendly.  
The stainless steel outer case makes it very easy to care for,  
and very durable.*

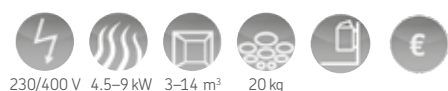
### Innovative technology:

- Sauna heater capacity: 4.5 kW, 6 kW, 8 kW and 9 kW
- Integrated control unit
- Quick and easy assembly
- Suitable for monophase connection
- Free choice of the side on which the knob is installed



kW	Item no.
4.5	ST345400
6	ST360400
8	ST380400
9	ST390400

## Viking E



*The Viking E impresses with its slim and simple design.  
The convenient height of the knobs makes it very user-friendly.  
The stainless steel outer case makes it very easy to care for,  
and very durable.*

### Innovative technology:

- Sauna heater capacity: 4.5 kW, 6 kW, 8 kW and 9 kW
- External control unit
- Quick and easy assembly
- Suitable for monophase connection



kW	Item no.
4.5	ST345400E
6	ST360400E
8	ST380400E
9	ST390400E

## Viking combi



*The Viking combi creates a perfect steam sauna experience with its additional evaporator.*

### Innovative technology:

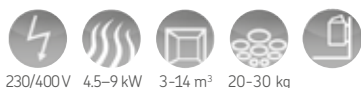
- Sauna heater capacity: 6 kW and 9 kW
- Evaporator output: 2 kW
- External control unit
- Quick and easy assembly
- Suitable for monophase connection



kW	Item no.
6	ST360400S
9	ST390400S



## Home fin



230/400V 4.5-9 kW 3-14 m³ 20-30 kg

*With the Home fin sauna heater, sentiotec maintains its high standards of design and function. The straight lines and the dark colours characterise the design of the Home fin sauna heater.*

### Innovative technology:

- Sauna heater capacity: 4.5 kW, 6 kW, 7.5 kW and 9 kW
- Powder coated exterior parts
- Interior parts made of stainless steel
- Adjustable stone tray volume
- External control unit
- Rust and scale-free heating rods
- Integrated water drip tray
- Suitable for monophase connection
- Quick and easy assembly



kW	Item no.
4.5	HOME-F45
6	HOME-F60
7.5	HOME-F75
9	HOME-F90

## Home combi



230/400V 6-9 kW 5-14 m³ 20-30 kg 2 kW

*With the Home combi sauna heater, sentiotec is maintaining its high standards of design and function. The straight lines and dark colours characterise the design of the home combi sauna heater.*

### Innovative technology:

- Sauna heater capacity: 6 kW and 9 kW
- Evaporator output: 2 kW
- Wall mounting
- Powder coated exterior parts
- Interior parts made of stainless steel
- Adjustable stone tray volume
- External control unit
- Rust and scale-free heating rods
- Integrated water drip tray
- Suitable for monophase connection
- STB easy to reset
- Water easy to drain by means of the easy-to-access tap
- Quick and easy assembly



kW	Item no.
6	HOME-C60
9	HOME-C90



Detailed view of evaporator



## Rear-wall heater



230/400V 6–10.5 kW 6–15 m³ 10–15 kg

*The rear-wall heater – its intelligent design guarantees a one-of-a-kind sauna experience.*

### Innovative technology:

- Sauna heater capacity: 6.0 kW, 8.0 kW, 9.0 kW and 10.5 kW
- External control unit
- Stainless steel inner and outer casing
- Rust and scale-free heating rods
- Service friendly
- Patented rear-wall maintenance system
- 100% stainless steel, integrated drip tray, removable stone basket, detachable connection box
- Detachable infusion channel
- Hose (1.5 m) and infusion bowl included in delivery



kW	Item no.
6	HW0-060NS-P
8	HW0-080NS-P
9	HW0-090NS-P
10.5	HW0-105NS-P

## IKI Monolith



400 V 6.9–18 kW 7–28 m³ 120–220 kg

*Nordic design meets traditional Finnish craftsmanship, making it simply different from everything else. IKI Monolith not only stands out with its design and craftsmanship from Finland but also guarantees you a special sauna and infusion experience.*

### Innovative technology:

- Sauna heater output: 6.9 kW, 9.0 kW, 13.8 kW, 15.9 kW and 18 kW
- Exterior parts in brushed stainless steel
- Interior parts made of stainless steel
- After infusion, steam is released in all directions – providing long-lasting and uniform heat distribution
- By controlled addition of water in the lower or upper area of the heater, the steam burst can be mild or strong
- Easy loading with stones by opening of one of the side parts
- Optional: Stainless steel panel

The large volume of stones allows for perfect infusion, but whilst also extending the heating time.



kW	Item no.
6.9	MLT-069NS
9	MLT-090NS
13.8	MLT-138NS
15.9	MLT-159NS
18	MLT-180NS





# Cumulus



*Soapstone and stainless steel form a harmonious unity in the Cumulus.*

## Innovative technology:

- Sauna heater output 6 kW to 9 kW
- Stainless steel inner and outer casing
- The front side of the soapstone elements is encased in stainless steel
- Includes embedded soapstone bowls for fragrant essences
- Available with integrated (NB models) or external control unit
- Rust and scale-free heating rods

The large volume of stones allows for perfect infusion, but whilst also extending the warm-up time.



With control unit:

kW	Item no.
6	CML-60NB-P
8	CML-80NB-P
9	CML-90NB-P

Without control unit:

kW	Item no.
6	CML-60NS-P
8	CML-80NS-P
9	CML-90NS-P

# Tower Heater



*SAWOTEC sauna heaters the trendsetter for your sauna!*

## Innovative technology:

- Sauna heater capacity: 9 kW to 15 kW
- Only available with an external control unit
- Even distribution of heat in all directions
- Mild or strong steam burst by controlled addition of water
- Screw-on feet for perfect alignment
- Easy loading with stones by opening the centre stone basket
- Air duct installed on the inside

*Suitable accessories can be found on page 26.*

*Stones must be ordered separately.*

The large volume of stones allows for perfect infusion, but whilst also extending the heating time.



kW	Item no.
9	TH6-090NS
10.5	TH6-105NS
12	TH6-120NS
15	TH9-150NS



## Wall Tower Heater



230/400 V 6–9 kW 5–14 m³ 80–110 kg

*SAWOTEC wall model*

*The sauna heater is also available as a space-saving wall model.*

### Innovative technology:

- Sauna heater capacity: 6 kW, 9 kW
- Only available with an external control unit
- Space-saving through wall mounting
- Even heat distribution
- By controlled addition of water in the lower or upper area of the heater, the steam burst can be mild or strong
- Screw-on feet for perfect alignment
- Easy loading with stones by opening the centre stone basket
- Air duct installed on the inside

Suitable accessories can be found on page 26.  
Stones must be ordered separately.

The large volume of stones allows for perfect infusion, but whilst also extending the warm-up time.



kW	Item no.
6	TH3-60NS-WL
9	TH5-90NS-WL

## Corner Tower Heater



230/400 V 6–12 kW 5–18 m³ 70–160 kg

*The tower heater is also available as a space-saving corner model.*

### Innovative technology:

- Sauna heater capacity: 6 kW to 12 kW
- Only available with an external control unit
- Even distribution of heat in all directions
- By controlled addition of water in the lower or upper area of the heater, a mild or strong burst of steam can be produced
- Screw-on feet for perfect alignment
- Easy loading with stones by opening the centre stone basket
- Air duct installed on the inside

Suitable accessories can be found on page 26.  
Stones must be ordered separately.

The large volume of stones allows for perfect infusion, but whilst also extending the heating time.



kW	Item no.
6	TH3-60NS-CNR
9	TH5-90NS-CNR
12	TH6-120N-CNR





# Accessories

Accessories for the sentiotec Tower Heater:



## TOWER HEATER

### Stainless steel:

kW	Item no.
6	TH-COLLAR-ST6
9	TH-COLLAR-ST9

### Rail:

kW	Item no.
6	TH-GUARD-W6
9	TH-GUARD-W9

## TOWER WALL

### Stainless steel:

kW	Item no.
6	TH-COLLAR-ST2-WL
9	TH-COLLAR-ST4-WL

### Rail:

kW	Item no.
6	TH-GUARD-W2-WL
9	TH-GUARD-W4-WL

## TOWER CORNER

### Stainless steel:

kW	Item no.
4	TH-COLLAR-ST4-CNR
6	TH-COLLAR-ST6-CNR

### Rail:

kW	Item no.
4	TH-GUARD-W4-CNR
6	TH-GUARD-W6-CNR



## Ari



### SAWOTEC sauna heater

The heating pillar is also available as a space-saving wall and corner model.

#### Innovative technology:

- Sauna heater capacity: 7.5 kW, 9 kW
- Available with an external or integrated control unit
- Stainless steel casing
- Even distribution of heat in all directions
- By controlled addition of water in the lower or upper area of the heater, a mild or strong burst of steam can be produced
- Screw-on feet for perfect alignment



#### Without control unit:

kW	Item no.
7.5	ARI3-75NS
9	ARI3-90NS

#### With control unit:

kW	Item no.
7.5	ARI3-75NB
9	ARI3-90NB

## Ari Wall



### Wall model

#### Innovative technology:

- Sauna heater capacity: 7.5 kW or 9 kW
- Casing made of stainless steel available with external or integrated control unit
- Even distribution of heat in all directions
- By controlled addition of water in the lower or upper area of the heater, a mild or strong burst of steam can be produced
- Screw-on feet for perfect alignment



#### Without control unit:

kW	Item no.
7.5	ARI3-75NS-WL
9	ARI3-90NS-WL

#### With control unit:

kW	Item no.
7.5	ARI3-75NB-WL
9	ARI3-90NB-WL

## Ari Corner



### corner model

#### Innovative technology:

- Sauna heater capacity: 7.5 kW or 9 kW
- Available with an external or integrated control unit
- Stainless steel casing
- Even distribution of heat in all directions
- By controlled addition of water in the lower or upper area of the heater, a mild or strong burst of steam can be produced
- Screw-on feet for perfect alignment



#### Without control unit:

kW	Item no.
7.5	ARI3-75NS-CNR
9	ARI3-90NS-CNR

#### With control unit:

kW	Item no.
7.5	ARI3-75NB-CNR
9	ARI3-90NB-CNR



## Accessories for the sentiotec Ari:



### ARI HEATER

#### Stainless steel:

kW	Item no.
4	TH-COLLAR-ST4

#### Rail:

kW	Item no.
3	TH-GUARD-W3-A
3	TH-GUARD-W3-D

### ARI WALL

#### Stainless steel:

kW	Item no.
6	TH-COLLAR-ST2-WL

#### Rail:

kW	Item no.
6	TH-GUARD-W2-WL

### ARI CORNER

#### Stainless steel:

kW	Item no.
4	TH-COLLAR-ST4-CNR

#### Rail:

kW	Item no.
4	TH-GUARD-W4-CNR

## Ari Cubos



230-400 V 9 kW 8-14 m³ 75 kg

corner model

### Innovative technology:

- Sauna heater capacity: 9 kW
- Available with an external control unit
- Stainless steel casing
- Even distribution of heat in all directions
- By controlled addition of water in the lower or upper area of the heater, a mild or strong burst of steam can be produced

### Accessories:



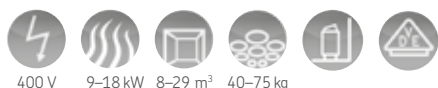
CUB-PROCOV-WL  
CUB-PROCOV-CNR



kW	Item no.
9	CUB3-90NS-P-C



## Savonia



SAWOTEC stainless steel

The Savonia ensures ideal warming of the entire stone quantity and larger infusions.

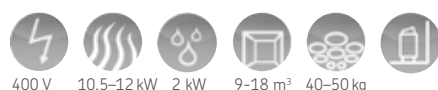
### Innovative technology:

- Sauna heater capacity: 9 kW - 18 kW
- External control unit
- Stainless steel inner and outer casing
- Heating rods run through the entire stone basket
- Stainless steel stone grate
- Rust and scale-free heating rods
- Screw-on feet for perfect alignment



kW	Item no.
9	SAV-090N-P
10.5	SAV-105N-P
12	SAV-120N-P
15	SAV-150N-P
18	SAV-180N-P

## Savonia combi



SAWOTEC stainless steel

The perfect combi heater for commercial sauna systems with a stone holding capacity of up to 50 kg.

### Innovative technology:

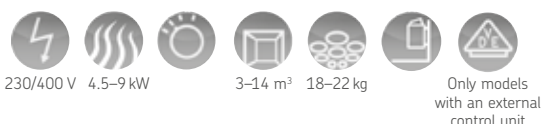
- Sauna heater output up to 10.5 to 12 kW:  
evaporation output: 2 kW
- External control unit
- Stainless steel inner and outer casing
- Stainless steel stone grate
- Rust and scale-free heating rods
- With integrated low-water display and water shortage system
- Quick and easy assembly
- Screw-on feet for perfect alignment
- Heating element for the evaporator is under the tank and does not come into contact with water



kW	Item no.
10.5	SAVC-105N-P
12	SAVC-120N-P



# Scandia NEXT



SAWOTEC sauna heater

The Scandia NEXT is suitable for small to medium-sized sauna and stands out thanks to its large container for stones.

## Innovative technology:

- Sauna heater capacity: 4.5 kW, 6 kW, 8 kW and 9 kW
- Available with an external or integrated control unit
- Flexible control unit installation (right or left – NB model)
- Cover frame and heat shield made of stainless steel
- Brushed stainless steel outer casing
- Inner casing and rock grate made of aluzinc
- Rust and scale-free heating rods
- Also available as a single-phase heater
- Optional accessories: Drip tray

No preset time for models with built-in control unit.



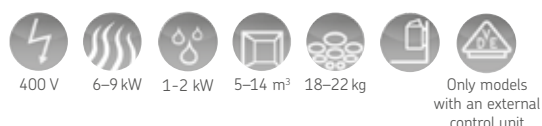
### Without control unit:

kW	Item no.
4.5	SCA-45NS-N
6	SCA-60NS-N
8	SCA-80NS-N
9	SCA-90NS-N

### With control unit:

kW	Item no.
4.5	SCA-45NB-N
6	SCA-60NB-N
8	SCA-80NB-N
9	SCA-90NB-N

# Scandia NEXT combi



SAWOTEC sauna heater

Steam sauna experience in a more compact and attractive design.

## Innovative technology:

- Sauna heater output 6 kW to 9 kW
- Evaporation output up to 2 kW
- External control unit
- Cover frame and heat shield made of stainless steel
- Brushed stainless steel outer casing
- Inner casing and rock grate made of aluzinc
- Rust and scale-free heating rods
- With integrated low-water indicator
- Quick and easy assembly
- Heating element for the evaporator is under the tank and does not come into contact with water
- Includes soapstone bowls for fragrant essences
- Steam outlet grille for herbs
- Optional accessories: Drip tray



kW	Item no.
6	SCAC-60NS-N
8	SCAC-80NS-N
9	SCAC-90NS-N





## Mini



230/400 V 2.3–3.6 kW

1.3–6 m<sup>3</sup> 8–10.5 kg

### SAWOTEC sauna heater

Total Finnish sauna enjoyment despite being small in size – the Mini.

#### Innovative technology:

- Sauna heater output 2.3 kW, 3 kW and 3.6 kW
- Available with an external or integrated control unit (NB model)
- Flexible control unit installation (right or left)
- Stainless steel stone grate
- Rust and scale-free heating rods
- Optional accessories: Drip tray



#### Without control unit:

kW	Item no.
2.3	MN-23NS-Z
3	MN-30NS-Z
3.6	MN-36NS-Z

#### With control unit:

kW	Item no.
2.3	MN-23NB-Z
3	MN-30NB-Z
3.6	MN-36NB-Z

## Mini combi



230/400 V 3.6 kW

1 kW

3–6 m<sup>3</sup>

8–10.5 kg

### SAWOTEC combi heater

Perfect evaporator heater for the smallest sauna cabins.

#### Innovative technology:

- Sauna heater capacity: 3.6 kW
- Evaporator output: 1 kW
- External control unit
- Rust and scale-free heating rods
- With water shortage connection
- Heating element for the evaporator is under the tank and does not come into contact with water
- Includes soapstone bowl for fragrant essences
- Optional accessories: Drip tray



kW	Item no.
3.6	MNC-36NS-Z





## Mini X



*SAWOTEC corner option*

*Mini X is intended particularly for assembly in the corners of sauna cabins.*

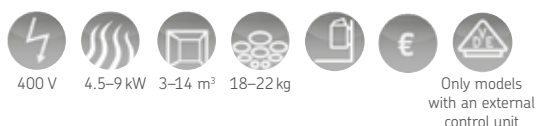
### Innovative technology:

- Sauna heater capacity: 3.6 kW
- Available with an external or integrated control unit
- Rust and scale-free heating rods
- Optional accessories: Drip tray



kW	Item no.
3.6	MX-36NS-Z
3.6	MX-36NB-Z

## Nordex NEXT



*SAWOTEC sauna heater*

*The Nordex NEXT sauna heater, despite its small size, offers a large container for stones and is easy to install.*

### Innovative technology:

- Sauna heater output 4.5 kW to 9 kW
- External control unit
- Stainless steel outer casing, aluminium-zinc inner casing
- Rust and scale-free heating rods
- Quick and easy assembly
- Optional accessories: Drip tray



kW	Item no.
4.5	NR-45NS-N
6	NR-60NS-N
8	NR-80NS-N
9	NR-90NS-N



## Nordex NEXT



*Integrated control unit*

### Innovative technology:

- Sauna heater output 4.5 kW to 9 kW
- Integrated control unit
- Stainless steel outer casing, aluminium-zinc inner casing
- Rust and scale-free heating rods
- Quick and easy assembly
- Optional accessories: Drip tray



kW	Item no.
4.5	NR-45NB-N
6	NR-60NB-N
8	NR-80NB-N
9	NR-90NB-N

## Nordex NEXT combi



*combi heater*

*The Nordex NEXT combi allows you to decide whether you prefer a Finnish or a steam sauna.*

### Innovative technology:

- Sauna heater output 6 kW to 9 kW
- Evaporator output: 2 kW
- Stainless steel outer casing, aluminium-zinc inner casing
- Integrated water shortage system
- Rust and scale-free heating rods
- Quick and easy assembly
- Heating element for the evaporator is under the tank and does not come into contact with water
- Optional accessories: Drip tray



kW	Item no.
6	NRC-60NS-N
8	NRC-80NS-N
9	NRC-90NS-N





## S2 heater



*The Harvia S2 heater will attract plenty of admiring glances with its classic, elegant design, and is ideally suited for small, wood-heated saunas.*

### Innovative technology:

- Output 16.5 kW
- Stainless steel outer casing, aluminium-zinc inner casing
- Rust and scale-free heating rods
- Quick and easy assembly



kW	Item no.
16.5	WKM16X-1





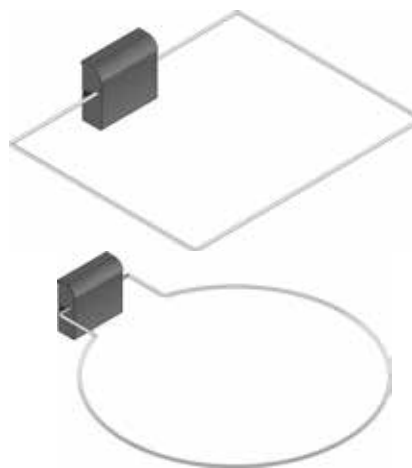
## Cut-off rocker switch

for your safety

Modular cut-off rocker switch for sauna heaters.

### Innovative technology:

- Safety shut-off for sauna heaters
- Shut-off when load is placed on the rocker switch (e.g. towel)
- Suitable for installation on the wall above the sauna heater
- Fulfils the requirements for remote operation as per DIN EN 60335-2-53
- In a round and rectangular version and in different dimensions:
  - Rectangular: 400 x 220 mm or 350 x 400 mm or 500 x 500 mm
  - round / diameter: 530 mm or 450 mm or 350 mm



#### Rectangular:

##### Item no.

SFE-220400

SFE-350400

SFE-500500

#### Round:

##### Item no.

SFE-D350

SFE-D450

SFE-D530

## Emergency stop switch

The two-sided installation plate allows two different installation depths for flexible installation.

- Option 1: 37 mm installation depth
- Option 2: 23 mm installation depth

### Innovative technology:

- 2 circuits: 1 NC and 1 NO contact

### Scope of delivery:

- Emergency stop switch with installation plate
- Silicon cable, 2-pole 3 m
- 4 x screws 3.2 x 40 mm

Install the emergency stop switch at a maximum height of 100 cm and ideally right next to the doors.



##### Item no.

A-EMS

## Air humidifiers



Sauna air humidifier

Cylindrical

Item no. HP01-070



Sauna air humidifier

Rectangular

Item no. HP01-071



# Sauna stones

*For your infusion*



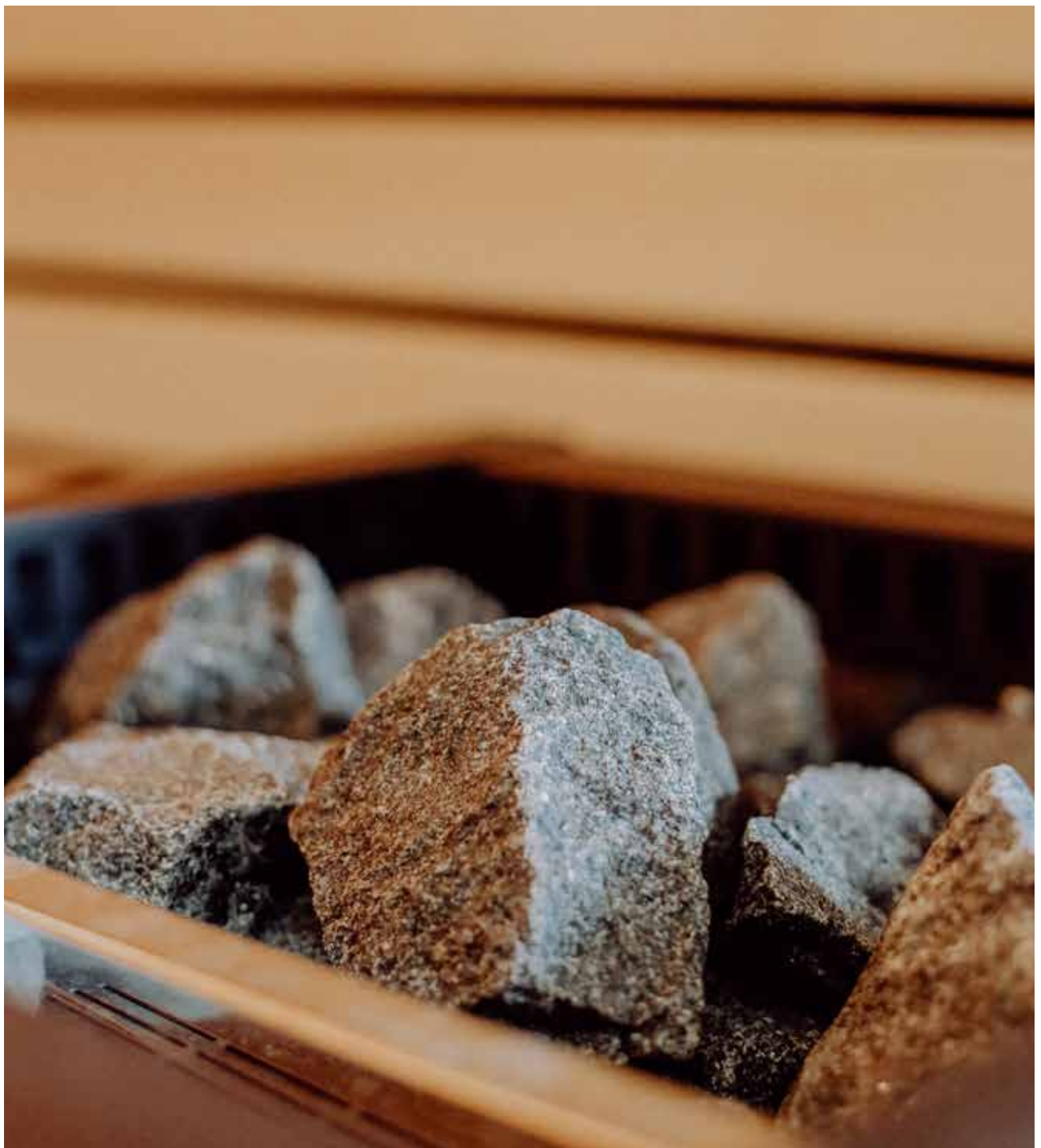
**Finnish sauna stones**  
20 kg, 5–10 cm  
Item no. R-990



**Finnish sauna stones**  
20 kg, 10–15 cm  
Item no. R-993



**Round Finnish sauna stones**  
15 kg, 5–10 cm  
Item no. R-991







SAUNA CONTROL UNITS

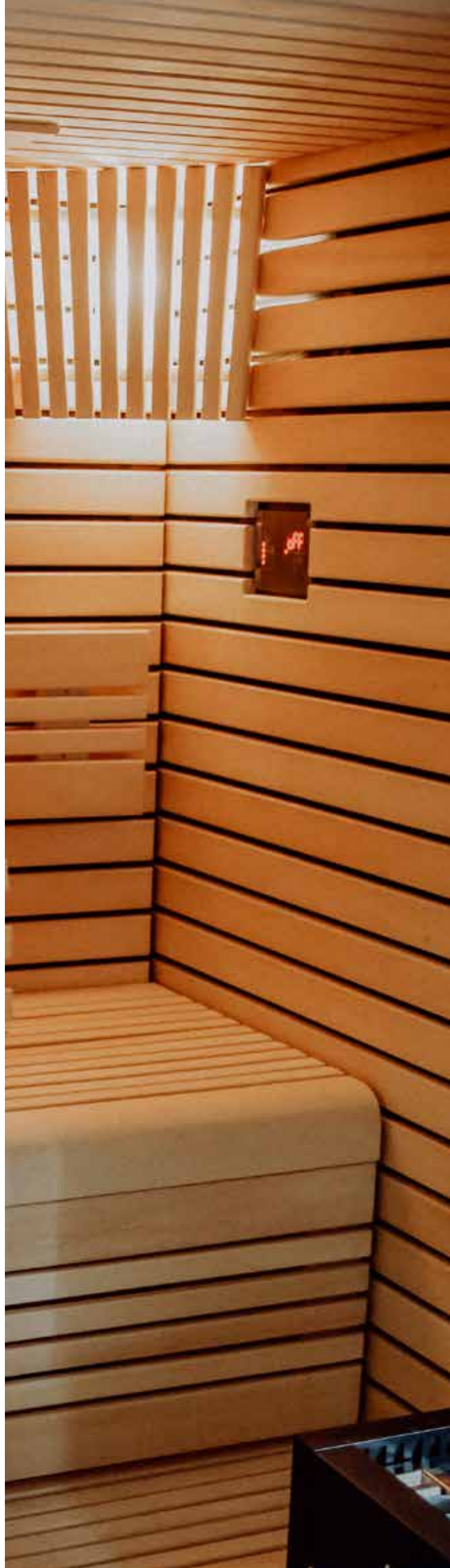


## SENTIO<sup>BY HARVIA</sup>

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**SENTIO** BY  
HARVIA

## Control units

**FOR CONTROLLING PRIVATE AND COMMERCIAL SAUNAS**

### For perfect moments

The Sentio by Harvia control units ensure a perfect sauna experience. Humidity and temperature can be adjusted precisely to your wishes. The ambient lighting is activated with a gentle touch. The programmable timer warms up your sauna just when you want it.

The control unit provides advanced levels of user comfort leaving you completely free to relax. Intelligent technology – designed for you.



# Professional B2/B3



*For commercial sauna use*

*A lot is expected of control units for commercial use. Sentio by Harvia has risen to this challenge with the versatile Professional series that has been designed for complex installations.*

*The professional B control unit from Sentio by Harvia is mostly used in saunas in public baths and hotels. The sauna cabins can be easily controlled, in particular if the Pronet control unit from Sentio by Harvia is connected with the Internet.*

*Only high-quality and durable materials are used in the devices. They provide convenient user-friendliness with a clear selection menu.*

*The lighting and the ventilation of the sauna can also be controlled with the control unit.*

## Clear display to control conventional saunas:

- Very user-friendly
- Digital temperature display
- Digital humidity display (PRO-B3)
- Control of the electric heater (max. 10.5 kW)
- Connection of an additional power unit (required for electric heaters over 10.5 kW)
- Control of the evaporator (max. 3.5 kW)
- Control of the lighting and ventilation (max. 100 W), not dimmable
- Can be remotely controlled (Sentio by Harvia Pronet / RS485 standard interface)
- Connection for the safety device of the electric heater
- Timer function
- Potential-free remote start
- Heating time limit can be extended (6/12/18/24)



### Professional B2

To control the sauna heater, lighting and ventilation.

Item no.

PRO-B2



### Professional B3 Combi

To control the sauna heater, combi heater lighting and ventilation.

Item no.

PRO-B3





# Professional C2/C3



*For new sauna experiences*

*The combination of electric heaters and infrared radiators gives rise to a new type of sauna experience. Sauna heaters and infrared radiators can be easily and conveniently controlled with the aid of the Professional C control unit from Sentio by Harvia.*

*The Professional C control unit has been designed for commercial use and for controlling sauna heaters with a high output. The lighting and the ventilation of the sauna can also be controlled with the control unit.*

*The device can be also be controlled via remote maintenance with the aid of Pronet from Sentio by Harvia.*

## Clear display for the control of the hybrid sauna:

- Easy user access
- Storing user profiles
- Digital temperature display
- Digital humidity display (PRO-C3)
- Control of the electric heater (max. 10.5 kW)
- Connection of an additional power unit (required for electric heaters over 10.5 kW)
- Control of the evaporator max. 3.5 kW
- Control of the lighting and ventilation with dimmer
- Control of the infrared radiators (switchable 3.5 kW or max. 500 W, dimmable)
- Can be remotely controlled (Sentio by Harvia Pronet / RS485 standard interface)
- Connection for the safety device of the electric heater
- Timer function and setting of the operating time
- Potential-free remote start
- One- or two-sensor system



### Professional C2

To control the sauna heater, lighting and infrared radiators

Item no.

PRO-C2



### Professional C3

To control the sauna heater, combi heater, lighting, ventilation and infrared radiators

Item no.

PRO-C3



# Professional D2/D2i



## Innovative technology Pro D2:

- 2-part sauna control unit (up to 2 sauna operating units can be used)
- Patented technology – installation possible inside and outside the sauna
- Intelligent PI controller
- Maximum switching load of the heating system: 10.5 kW
- Light and fan switchable and dimmable (max. 100 W)
- Heating time limit can be raised for commercial use (6/12/18/24 h)
- High-quality long-life components
- Phase rolling for extending the service life of the relay
- Flat housing – 4 cm
- Energy-efficient electronics
- Connection for the safety device of the electric heater
- Single or dual sensor system
- Digital and precise-to-the-minute time preset
- Digital temperature preset and temperature display
- Remote start via potential-free contact
- Eco mode
- Status output
- Connection of an additional power unit (required for electric heaters with outputs of more than 10.5 kW)
- User profiles

## Innovative technology Pro D2i (in addition to Pro D2):

- Additional output switchable up to 3.5 kW or 500 W dimmable (for infrared heater, for example, or infrared heater panels)
- Optional: Operating unit for additional output

## Optional:

- RS485 converter for BUS connection and sentio Pronet
- Power unit featuring a protection class IP65 housing (protection against jets of water)
- Can also be installed inside the sauna

NEW



### Optional: Pro D power unit

Can also be installed inside the sauna.  
Power unit featuring a protection class IP65 housing

Item no.

PROD-IP65-L



### Included in delivery as standard: Power unit

Protection class: IPX4



### Pro D2

Item no.

PRO-D2

PRO-D2W

PRO-D2-CU  
(Additional operating unit)

PRO-D2W-CU  
(Additional operating unit)



### Pro D2i

Item no.

PRO-D2I

PRO-D2IW

PRO-D2I-CU  
(Additional operating unit)

PRO-D2IW-CU  
(Additional operating unit)



### Optional operating unit for additional output

Item no.

PRO-DA-CU

PRO-DAW-CU





# Professional D3/D3i



## Innovative technology Pro D3 (in addition to Pro D2):

- Maximum evaporator performance: 3.5 kW
- Operation with a real humidity sensor or clocked (Sensor must be ordered separately)
- Post-drying programme
- Digital humidity preset
- Humidity indicator (only with humidity sensor)

## Innovative technology Pro D3i (in addition to Pro D3):

- Additional output switchable up to 3.5 kW or 500 W dimmable (for infrared heater, for example, or infrared heater panels)
- Optional: Operating unit for additional output

## Optional:

- RS485 converter for BUS connection and sentio Pronet
- Power unit featuring a protection class IP65 housing (protection against jets of water)
- Can also be installed inside the sauna

NEW



### Optional: Pro D power unit

Can also be installed inside the sauna.  
Power unit featuring a protection class IP65 housing

Item no.

PR0D-IP65-L



### Included in delivery as standard: Power unit

Protection class: IPX4



Pro D3

Item no.

PR0-D3

PR0-D3W

PR0-D3-CU

(Additional operating unit)

PR0-D3W-CU

(Additional operating unit)



Pro D3i

Item no.

PR0-D3I

PR0-D3IW

PR0-D3I-CU

(Additional operating unit)

PR0-D3IW-CU

(Additional operating unit)



Optional operating unit  
for additional output

Item no.

PR0-DA-CU

PR0-DAW-CU



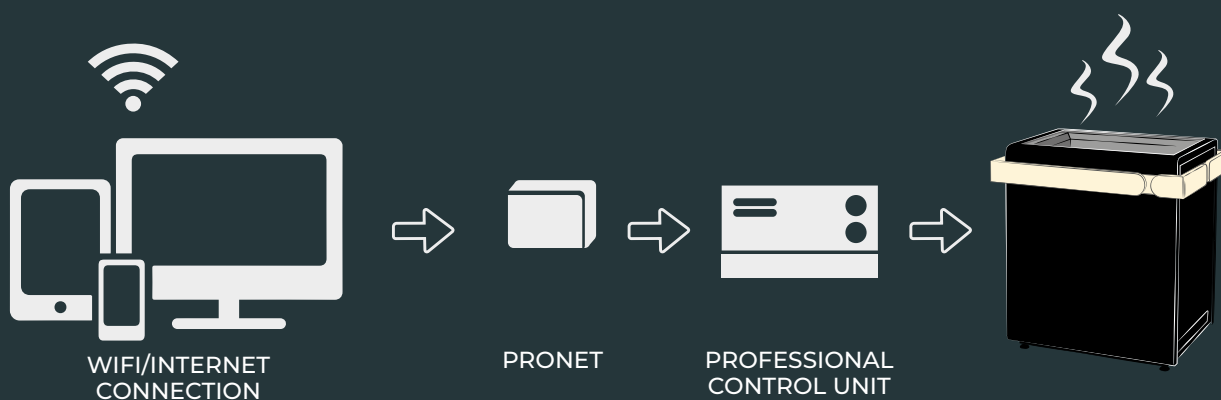


# Pronet

*For intelligent sauna control*

*Connect the Pronet from Sentio by Harvia to your home network and benefit from the convenience of remote control. The Pronet from Sentio by Harvia allows you to control all sauna devices from anywhere you like via the Internet. The advanced browser-controlled application transfers all control functions of the sauna to a PC, smartphone or tablet.*

*The application can not only be used to start up the sauna heater, you can also control the temperature, the humidity, the infrared radiator and the lighting in the sauna cabin. The Pronet is compatible with the high-quality Professional control devices from Sentio by Harvia.*



*Functional unit: The Sentio By Harvia Professional control unit, the Pronet, the Internet connection and the WLAN router.*  
*Test the application under:*  
[http://pronet.sentiotec.com/webapp\\_demo/#home](http://pronet.sentiotec.com/webapp_demo/#home)

## Control the sauna with a WIFI application:

- Compatible control units:  
Sentio by Harvia Professional control units (PRO-B, PRO-C and PRO-D)
- Simple control via a browser of a mobile device or a PC
- Control of the temperature in the sauna cabin
- Control of the humidity in the sauna cabin (PRO-B3, PRO-C3, PRO-D3 and PRO D3i)
- Control of the infrared heaters in the sauna cabin (PRO-C2, PRO-C3, PRO-D2i and PRO-D3i)
- Control of the lighting and ventilation
- Safe usage
- Required accessories: Safety switch and door monitoring



Item no.  
PRO-NET





## Modern sauna technology

Home.com4 from Sentio by Harvia is a control unit with Bluetooth technology that enables the control of sauna functions with a mobile device. Home.com4 controls all types of saunas: conventional saunas, infrared saunas or combinations of the two – hybrid saunas. You can also control the lighting and music playback in your sauna.

The functions can also be controlled using the stylish operating unit. The selection menu is clear and self-explanatory. Home.com4 is the perfect solution for family and public saunas and can be secured with an access code.

### Home.com4 turns your intelligent device into the sauna operating panel:

- User-friendly Bluetooth control with your mobile device.
- The program for mobile devices can be downloaded from the AppStore and Google Play. It also contains a demo version.
- All control functions of the sauna in one device
- Control of max. for 10.5 kW sauna heaters
- Connection of an additional power unit (required for electric sauna heaters over 10.5 kW)
- Control of the infrared radiator (3.5 kW or max. 500 W with dimmer)
- Control of the evaporator max. 3.5 kW
- Control of the LED coloured light (max. 4 units RGBW coloured light groups to be controlled by DMX)
- Control for a light source of max. 100 W
- Control of the fan (max. 100 W)
- Available in black and white



Item no.

HC4-B

HC4-W





Operating unit for basic & humidity module  
The patented indoor & outdoor operating unit  
in innovative wave design.

## Innovative technology:

- Patented technology – installation possible inside and outside the sauna
- Flat mounting in the cabin (only 10 mm visible)
- Temperature resistant up to 120 °C
- Moisture-proof
- Easy-view display (large 7-segment display)
- Several operating units (up to four) can be connected to the same power supply unit
- Easy mounting with standard core drill
- Various colour and material variations available
- Digital temperature readout on the operating unit
- Ideal for outdoor saunas





### Item no.

WC4-B-D

WC4-B-S

WC4-B-W

Basic module:  11 kW+  4-12 hours

Humidity module:  3 kW+  

## Basic & humidity module

The wave.com4 leaves nothing to be desired. The modular power supply unit provides all the standard functions. You decide how your sauna is equipped – wave.com4 makes it possible!

## Innovative technology (basic module):

- Protection class: IP65
- Remote start with optional door monitoring
- Modular, expandable control system
- Temperature setting from 30 to 110 °C (in 1 °C increments)
- Programmable special functions, such as preset time, operating time, adjustment values, temperature correction, post-drying programme and much more.
- Dimmable lighting, phase control
- Several operating units can be connected to the same power supply unit (wave.com4 operating units must be ordered separately)
- Separate heating and lighting circuit (EN 60335-2-53 & EN 60335-1)
- Temperature safety limitation
- Heating time limit 1–12 hours, selectable
- Preset time from 1 to 24 h
- Automatic fault detection (damaged sensor, sensor short-circuit, etc.)
- Menu in several languages
- Eco mode



### Item no.

WC4-B-L  
(while stocks last)

WC4-B-11

NEW

### Item no.

WC4-B-F1D

WC4-B-F1H

### Item no.

WC4-H-PCB

### Item no.

WC4-B-F2D

WC4-B-F2H

### Item no.

WC4-H-HD

WC4-H-HH

NOTE: Heater sensor F1, bench sensor F2 and humidity sensor must be ordered separately and are available in wood with two different colours (light or dark).







# A1



*Sauna controller*  
The classic model with tested technology and easy operation.

### Innovative technology:

- One-piece housing with integrated control unit
- Adjustable temperature from 40 °C to 125 °C
- Temperature and safety sensor for the heater
- Switches off on sensor interruption and short circuit
- Heating time limit 6 hours
- Optical fault display
- Light connection

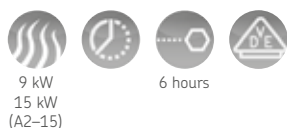
NOTE: The control units A1 and A2 were specially developed for private sauna cabins and are therefore not suitable for public use.



**Item no.**

0-A1-9

# A2



*Sauna control unit with timer*  
The entry-level model with a digital display and preset time.

### Innovative technology (in addition to A1):

- Optional bench sensor (separate order required – real temperature measurement on display possible)
- Digital display: Entering the preset time (up to 24 hours, accurate to the minute)



**kW**

**Item no.**

9

0-A2-9

15

0-A2-15



# CV31



*With fan and timer*  
*The control units for the ambitious user*  
*and for professional systems.*

## Innovative technology:

- Long service life through digital PI control
- Digital display (temperature, preset time, heating time and time of day)
- Temperature progressively adjustable from 10 °C to 110 °C
- Heater sensor and excess temperature fuse (switch-off at sensor break and short circuit)
- Second temperature sensor for the sauna cabin included in delivery
- Heating time limit 6 hours (can be extended to 12, 18 and 24 hours with jumper set)
- Adjustable fan connection (0 to 100%)
- Acoustic and optical fault indication, settings stored in power outages
- Perfectly suited for public use



CV31: Power supply unit and operating unit on one device

**Item no.**

O-CV31

# CK31



*With humidity operation*  
*Ideal for professional and high-end systems with humidity operation.*

## Innovative technology (in addition to CV31):

- Switching to humidity operation and temperature selection from 15 °C to 80 °C
- Choice of bench or humidity sensor for the sauna cabin (ordered separately)
- Post-drying program
- Low-water display
- Steam generator connection up to max. 3.5 kW possible



CK31: Power supply unit and operating unit on one device

**Item no.**

O-CK31



# K1-NEXT



*Top quality at a great price.  
The first step to sauna enjoyment.*

## Innovative technology:

- One-piece housing with integrated control unit
- Temperature progressively adjustable from 40 °C to 125 °C
- Temperature and safety sensor for the heater
- Switches off on sensor interruption and short circuit
- Heating time limit 6 hours
- Light connection
- One-sensor system



**Item no.**

K1-9-N

# K2-NEXT



*Digital display Unbeatably affordable, even with full functionality including timer and digital display.*

## Innovative technology (in addition to K1-NEXT):

- Digital display: Enter the preset time (in 15 minute intervals)



**Item no.**

K2-9-N

# K3-NEXT



*With humidity module  
This control unit combines sauna and humidity operation at a high level of quality at a low price.*

## Innovative technology (in addition to K2-NEXT):

- Humidity operation, temperature from 40 °C to 65 °C
- Evaporator output: 3 kW
- Low-water display
- Acoustic signal
- Temperature and humidity mode display, as well as preset time in 15-minute increments
- Two-sensor system



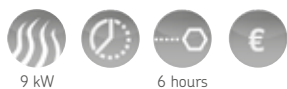
**Item no.**

K3-9-N





# K4-NEXT



With temperature display  
Despite full functionality with timer  
and digital temperature display.

## Innovative technology (in addition to K1-NEXT):

- Digital temperature display
- Digital display: Entering the preset time (up to 24 hours, accurate to the minute)
- Optical fault display



Item no.

K4-9-N

## Power booster

Additional power units for expanding  
the output range of the control units.

- S2-18 can also control 9 kW, low-noise
- S2-18S in addition to S2-18: low-noise
- S2-30 can also control 21 kW
- TÜV and VDE tested



Item no.

S2-18

S2-18S

S2-30

## Remote start system

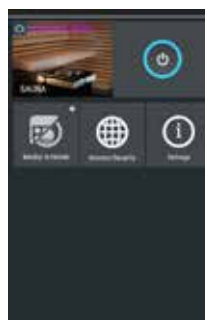
Start your sauna and steam bath while out and about.

- Mobile use and cloud connection (powered by Shelly Cloud)
- Controlled using mobile app (Android and Apple)
- No monthly costs
- Wi-Fi connected. Simply set up a connection to the local Wi-Fi
- Compatible with Google Home and Amazon Echo (language assistant)
- Functions: On/off, weekly timer
- Status information available: heater switched on
- Notification by push and/or e-mail message



Item no.

FS-SY





# Sensor

*Sensors for A Series, K Series and C Series, Pro Series, Home.com4 and WC4 11 kW*



**Sensor F1**  
Heater sensor, 1.5 m cable length  
Item no. O-F1



**Sensor F2**  
Bench sensor, 1.5 m cable length  
Item no. O-F2



**Sensor FTS2**  
Humidity temperature sensor, 6 m cable length  
Item no. O-FTS2

# Accessories

*Optional wooden housing for sensors of the A series, K series and C series*



**Wooden housing for F1 and F2 sensors**  
Item no. SC-F1F2-H (light)  
Item no. SC-F1F2-D (dark)



**Wooden housing for FTS2 sensors**  
Item no. SC-FTS2-H (light)  
Item no. SC-FTS2-D (dark)



A photograph of a wooden bucket and a wooden ladle in a sauna. The bucket is made of light-colored wood and is filled with water. A wooden ladle is leaning against the bucket. The background consists of vertical wooden slats, and the foreground shows wooden slats on the floor.

## SAUNA ACCESSORIES



## **sentiotec**

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# Thermometer/hygrometer

Temperature and humidity measuring instruments



**Thermometer and hygrometer**  
Item no. A-210-THS



**Thermometer and hygrometer**  
Item no. A-210-THW



**Square thermometer**  
Item no. 223-TA (aspen)



**Square thermometer**  
Item no. 223-TD (red cedar)



**Thermometer**  
230 x 230 x 30 mm (W x H x D)  
Item no. 220-TP (softwood)



**Square thermometer/hygrometer**  
Item no. 225-THA (aspen)



**Square thermometer/hygrometer**  
Item no. 225-THD (red cedar)



**Thermometer/hygrometer**  
225 x 140 mm (W x H)  
Item no. 221-THP (softwood)



**Square thermometer/hygrometer, divided**  
Item no. 224-THA (aspen)



**Square thermometer/hygrometer, divided**  
Item no. 224-THD (red cedar)



**Thermometer/hygrometer**  
225 x 140 mm (W x H)  
Item no. 221-THA (aspen)





**Thermometer/hygrometer**  
225 x 140 mm (W x H)  
Item no. 221-THD (red cedar)



**Thermometer/hygrometer**  
125 x 200 mm (W x H)  
Item no. 241-THP (softwood)



**Thermometer/hygrometer**  
150 x 180 mm (W x H)  
Item no. 251-THP (softwood)



**Thermometer/hygrometer**  
225 x 140 mm (W x H)  
Item no. 222-THP (softwood)



**Thermometer/hygrometer**  
**Aspen with soapstone**  
255 x 155 mm (W x H)  
Item no. 282-THRA



**Thermometer/hygrometer**  
Curved housing  
Item no. 271-THBP



**Thermometer/hygrometer**  
**Square with chamfer**  
140 x 140 mm (W x H)  
Item no. 230-THA



**Thermometer/hygrometer**  
**Square with chamfer**  
140 x 140 mm (W x H)  
Item no. 230-THO



**Thermometer/hygrometer**  
**Square with chamfer**  
140 x 140 mm (W x H)  
Item no. 230-THD



# Buckets & ladles

*Relaxing infusion*



NEW

**Premium black sauna accessories**  
Bucket, 4 l and ladle  
Item no. SAC10111



**Red cedar sauna bucket, 4 l**  
with plastic inner liner  
Item no. 340-D



**Sauna bucket, 4 l**  
with plastic inner liner  
Item no. 340-P



**Sauna bucket, 3 l**  
with plastic inner liner  
Item no. 330-P



**Plastic inner liner, 4 l**  
Item no. 304  
**Plastic inner liner, 3 l**  
Item no. 303



**Wooden bucket, 7 l**  
with a metal ring incl.  
plastic insert  
Item no. AP-022 W



**Wooden bucket, 3 l**  
with a metal ring incl.  
plastic insert  
Item no. AP-021 W



**Stainless steel bucket, 4 l**  
with wooden handle  
Item no. 375-MP



**Professional sauna ladle**  
with stainless steel insert  
Item no. 341-MP (3 L)



NEW

**Stainless steel bucket, 5 l**  
with curved aspen  
and red cedar handle  
Item no. 373-MA  
373-MD (red cedar)



NEW

**Stainless steel ladle**  
with curved aspen and  
red cedar handle, 100 ml  
Item no. 453-MA  
Item no. 453-MD (red cedar)



NEW

**“Steamwater” bucket, 4 l**  
Black  
Item no. 342-BL



NEW

**“Steamwater” bucket, 4 l**  
Red cedar  
Item no. 342-D



NEW

**“Steamshot” ladle, 49 cm**  
Red cedar 100 ml  
Item no. 449-D



NEW

**“Steamshot” ladle, 49 cm**  
Black 100 ml  
Item no. 449-BL



**Wooden spoon 41 cm**  
100 ml  
Item no. 440-B



**Red cedar wooden ladle, 41 cm**  
100 ml  
Item no. 440-D



**Wooden spoon 52 cm**  
Basic version, 100 ml  
Item no. 443-B



**Ladle 40 cm**  
Stainless steel with wooden handle, 100 ml  
Item no. 441-MP  
Item no. 441-MD (red cedar)



**Ladle 40 cm**  
Stainless steel  
with wooden handle, 200 ml  
Item no. 442-MP  
Item no. 442-MD (red cedar)



# Hourglasses

*Perfect timing*



**Hourglass**  
15 minutes  
Item no. 553-A (aspen)  
Item no. 553-D (red cedar)

**Red cedar hourglass**  
15 minutes  
65 x 340 mm (W x H)  
Item no. 551-D



**Aspen hourglass**  
15 minutes  
65 x 300 mm (W x H)  
Item no. 551-A

**Aspen hourglass with sandstone**  
15 minutes  
65 x 300 mm (W x H)  
Item no. 550-RA



**Softwood hourglass**  
Basic version  
15 minutes  
65 x 340 mm (W x H)  
Item no. 551-EP



**Softwood hourglass**  
15 minutes  
65 x 340 mm (W x H)  
Item no. 551-P

# Sauna doors

*Feel-good ambience*



**DS80 sauna door**

3-sided frame, clear glass or bronze  
8 mm single pane safety glass,  
hinges can be attached on left or right  
Glass: 590 or 680 x 1915 mm  
Spruce frame: 650 or 740 x 1960 x 80 mm  
Item no. DS80-3CS-590 (clear glass, 590 mm wide)  
Item no. DS80-3BS-590 (bronze, 590 mm wide)  
Item no. DS80-3CS-680 (clear glass, 680 mm wide)  
Item no. DS80-3BS-680 (bronze, 680 mm wide)



**DS40 sauna door**

3-sided frame, clear glass 8 mm ESG,  
Hinges can be attached on the left or right  
Glass: 590 or 680 x 1915 mm  
Spruce frame: 650 or 740 x 1960 x 40 mm  
Item no. DS40-3CS-590 (590 mm wide)  
Item no. DS40-3CS-680 (680 mm wide)



# Accessories

Further accessories can be found  
in the price list

*For sauna doors*



**Door hinge glass/glass rectangular**  
Item no. DH-GG-A



**Door hinge glass/wood rectangular**  
Item no. DH-GW-A



**Glass door hinge, semi-circular**  
Item no. DH-SC



**Lime wood door handle**  
Hole spacing 20 cm  
Item no. 562-L



**Wood/stainless steel door handle**  
Hole spacing 20 cm  
Item no. 564-L



# Lamps

*Pleasant lighting*



**Sauna lamp cover**  
also for corner mounting  
Item no. 915-VP



**Sauna lamp cover**  
Item no. 917-A (aspen)  
Item no. 917-D (red cedar)



**Sauna lamp cover**  
150 x 305 x 10 mm (W x H x D)  
Item no. 913-VP



**Sauna lamp cover**  
also for corner mounting  
207 x 280 mm (W x H)  
Item no. 914-VP



**Sauna lamp cover**  
only for corner mounting  
Item no. 920-S (spruce)  
Item no. 920-L (lime wood)



**Sauna lamp IP54 40 W**  
(Suitable for all covers,  
except 915-VP)  
Item no. A-910

# Head- and backrests

*Comfort & ergonomics*



**Ergonomic Wave headrest**  
for the greatest possible relaxation in the sauna  
Item no. 515-A (aspen)  
Item no. 515-D (red cedar)



**Ergonomic headrests**  
Item no. 512-A (aspen)  
Item no. 512-D (red cedar)



**Headrest**  
370 x 275 mm (W x H)  
Item no. 510-P (softwood)



**Wave headrest**  
370 x 270 mm (W x H)  
Item no. 511-P



**Headrest**  
Item no. 520-S (softwood)  
Item no. 520-L (lime wood)



**Backrest**  
Item no. 516-P (softwood)



**Wave-shaped backrest**  
Item no. 506-2-D  
Item no. 506-2-A



**Backrest 160 x 300 x 510**  
**Red cedar and aspen**  
Item no. 518-D (red cedar)  
Item no. 518-A (aspen)



## Bench slats

Only available to order

*For your cabin*



### Bench slats

5 pieces – 200 x 3 x 2 cm  
Item no. BLP200-30-L (lime wood)  
5 pieces – 240 x 3 x 2 cm  
Item no. BLP240-30-L (lime wood)



### Bench slats

5 pieces – 200 x 8 x 2 cm  
Item no. BLP200-80-L (length 2 m, lime wood)  
5 pieces – 240 x 8 x 2 cm  
Item no. BLP240-80-L (length 2.4 m, lime wood)



### Bench slats

5 pieces – 200 x 9.5 x 2 cm  
Item no. BLP200-95-L (lime wood)  
5 pieces – 240 x 9.5 x 2 cm  
Item no. BLP240-95-L (lime wood)

## Heater protection grille

*For your protection*



### Prestige heater safety guard

570 x 480 x 760 mm  
Item no. SG-PR-S (spruce)  
Item no. SG-PR-L (lime wood)



### Emotion heater safety guard

570 x 480 x 580 mm  
Item no. SG-EM-S (spruce)  
Item no. SG-EM-L (lime wood)

## Fountain shower



**Fountain shower, 18 l**  
with plastic inner liner  
Item no. 393-A

## Fragrance bowl



**Fragrance bowl 12 cm & 20 cm**  
Item no. DS-12 (Ø 12 cm)  
Item no. DS-20 (Ø 20 cm)



## Resting bench



### **"Linea" serenity bench**

Ergonomic serenity bench. Lie down and feel good. Material: Lime wood  
Dimensions: 206 x 65 mm  
Item no. RC-L-H

## Ergonomic sauna bench



### **Ergonomic sauna bench Fibuflex (aspen)**

Dimensions: Back section 460 x 700 x 500 mm  
Base section: 460 x 560 x 120 mm  
Item no.: 504-A



# Other products

*From head to toe*



**Sauna sign**  
150 x 80 mm (W x H)  
Item no. 950-P



**Ventilation slit, rectangular**  
215 x 170 mm (W x H)  
Item no. 620-A (aspen)  
Item no. 620-P (softwood)  
Item no. 620-D (red cedar)  
Item no. 620-L (lime wood)  
Item no. 620-W (walnut)



**Ventilation slit, round**  
Ø 145 mm  
Item no. 631-A (aspen)  
Item no. 631-P  
Item no. 631-D (red cedar)



**Soapstone infusion bowl**  
Item no. R-100



**Sauna air humidifier**  
Cylindrical  
Item no. HP01-070



**Sauna clock in bucket look**  
(only for use outside of sauna)  
Ø 260 mm x 90 mm (W x D)  
Item no. 530-P



**Sauna air humidifier**  
Rectangular  
Item no. HP01-071



**Protective box for sauna control unit**  
lockable, 350 x 400 x 200 mm  
Item no. SK-SS-35/40/20



**Soapstone infusion bowl, bulbous**  
Item no. R-160



# Sauna accessories Basic

Low-price accessories



**Thermometer/  
hygrometer**  
Basic version  
Item no. 281-THEP



**Thermometer/  
hygrometer**  
Basic, diameter 100 mm  
Item no. 260-TH



**Thermometer**  
Basic, diameter 100 mm  
Item no. 260-T



**hygrometer**  
Basic, diameter 100 mm  
Item no. 260-H



**Thermometer/hygrometer**  
Basic, diameter 130 mm  
Item no. 260-TH-OD



**Wooden hourglass**  
Basic version  
Item no. 552-EP



**Basic heater protection**  
only for corner mounting  
570 x 480 x 760 mm  
Item no. SG-BS-S (spruce)



**Wooden ladle**  
Basic version  
Item no. 430-E



**Sauna accessories box**

11-piece; consisting of: Sauna bucket (with plastic insert), wooden spoon, hourglass, thermometer/hygrometer, 5 sauna fragrances and sauna rules board  
Item no. German: A-453-B-D | Item no. English: A-453-B-E  
Item no. French: A-453-B-F | Item no. Italian: A-453-B-I  
Item no. Dutch: A-453-B-NL



**Sauna accessories box**

5-piece; consisting of: Sauna bucket (with plastic insert), wooden ladle, hourglass, thermometer/hygrometer  
Item no. A-500-B



**Sauna bucket, 4 l**

Plastic inner liner  
Item no. 335-EP



**Sauna fragrant oil set, 5-piece**

with the scents of mint, orange, eucalyptus, pine needle and lemon balm  
Item no. A-508-B



**Sauna rules sign (A4)**

Item no. German: A-950-D  
Item no. English: A-950-E  
Item no. Dutch: A-950-NL



**Sauna rules sign (A4)**

Item no. French: A-920-F  
Item no. Italian: A-920-I





## Menthol crystals



**Menthol sauna crystals**  
Item no. A-110-M (50 g)  
Item no. A-111-M (200 g)

## Sauna peeling creams

*Care after the sauna*



Use: For direct external use as a regenerative body peeling scrub.



### **Eucalyptus menthol**

Invigorating, cooling  
Item no. A-602-EM (200 ml)



### **Honey**

Invigorating, activating  
Item no. A-602-HO (200 ml)



### **Lavender mint menthol**

Harmonising, cooling  
Item no. A-602-LM (200 ml)

## Sauna peeling salts

*Care after the sauna*



Use: In the sauna, rub it into moist skin.



### **Eucalyptus menthol**

Promotes perspiration  
and cools the skin  
Item no. A-200-EM (200 g)  
Item no. A-201-EM (1 kg)



### **Honey**

Promotes perspiration  
Item no. A-200-HO (200 g)  
Item no. A-201-HO (1 kg)



### **Lavender mint menthol**

Promotes perspiration  
and cools the skin  
Item no. A-200-LM (200 g)  
Item no. A-201-LM (1 kg)



# Sauna scent concentrates

Fragrant essences



## Alpine herbs

Fresh, strong and clear scent.  
Creates an atmosphere  
of depth and determination  
Item no. A-100-AK (100 ml)  
Item no. A-102-AK (1 l)  
Item no. A-103-AK (10 l)



## Blood orange

A fruity and fresh aroma,  
boosts concentration,  
stimulating and harmonising  
Item no. A-100-BO (100 ml)  
Item no. A-102-BO (1 l)  
Item no. A-103-BO (10 l)



## Citrus lemon

Refreshing, reviving and cool  
fragrance, invigorating, stimulating;  
tangy and sour, boosts creativity  
Item no. A-100-CL (100 ml)  
Item no. A-102-CL (1 l)  
Item no. A-103-CL (10 l)



## Wild service tree berries

A fruity and fresh aroma, cooling  
and harmonising  
Item no. A-100-EB (100 ml)  
Item no. A-102-EB (1 l)  
Item no. A-103-EB (10 l)



## Ice cherry

Sweet/aromatic smell,  
calms anxiety, enhances  
well-being, stimulates  
Item no. A-100-EK (100 ml)  
Item no. A-102-EK (1 l)  
Item no. A-103-EK (10 l)



## Ice mint

Provides a cool atmosphere,  
increases well-being, cleansing,  
stimulating, cooling effects  
Item no. A-100-EM (100 ml)  
Item no. A-102-EM (1 l)  
Item no. A-103-EM (10 l)



## Spice mint

Mostly mint with a slight hint of  
eucalyptus rounded off  
with spicy clove and cinnamon,  
harmonising, stimulating  
Item no. A-100-GM (100 ml)  
Item no. A-102-GM (1 l)  
Item no. A-103-GM (10 l)



## Pomegranate

Refreshing fragrance,  
promotes concentration,  
activates  
Item no. A-102-GA (1 l)  
Item no. A-103-GA (10 l)



## Elderberry and plum

A tangy, fresh and fruity aroma,  
elderberry is a traditional medicine  
and strengthens the immune system  
Item no. A-100-HZ (100 ml)  
Item no. A-102-HZ (1 l)  
Item no. A-103-HZ (10 l)



## Honey

Invigorating, activating,  
spicy aroma  
Item no. A-100-HO (100 ml)  
Item no. A-102-HO (1 l)  
Item no. A-103-HO (10 l)



## Mixed herbs

Fresh, strong and clear scent;  
creates an atmosphere of  
depth and decisiveness,  
reviving and refreshing  
Item no. A-100-KM (100 ml)  
Item no. A-102-KM (1 l)  
Item no. A-103-KM (10 l)



## Mountain pine

Resinous wood aroma,  
refreshing, invigorating  
and clears the airways  
Item no. A-100-LK (100 ml)  
Item no. A-102-LK (1 l)  
Item no. A-103-LK (10 l)



## Lavender

An aroma that opens the senses,  
for love, friendship  
and harmony,  
calming and relaxing  
Item no. A-100-LA (100 ml)  
Item no. A-102-LA (1 l)  
Item no. A-103-LA (10 l)



## Lemon balm and honey

A clear and fresh but mild natural  
aroma, relaxing, harmonising,  
fresh and spicy; boosts well-being  
Item no. A-100-MH (100 ml)  
Item no. A-103-MH (10 l)



## Mint/lemon

A fruity and fresh aroma,  
cooling and harmonising  
Item no. A-100-MZ (100 ml)  
Item no. A-102-MZ (1 l)  
Item no. A-103-MZ (10 l)



## Nordic birch

Stabilising, stimulating  
and harmonising  
Item no. A-100-NB (100 ml)  
Item no. A-102-NB (1 l)  
Item no. A-103-NB (10 l)





### Royal Eucament

This fragrance contains eucalyptus, mint, menthol, camphor and sage with soothing and harmonising effects, cools and boosts well-being  
Item no. A-100-RE (100 ml)  
Item no. A-102-RE (1 l)  
Item no. A-103-RE (10 l)



### Sea buckthorn

A tangy, fresh and fruity aroma, invigorating.  
Item no. A-100-SD (100 ml)  
Item no. A-102-SD (1 l)  
Item no. A-103-SD (10 l)



### Sauna gold

Spicy aroma, with soothing and harmonising effects  
Item no. A-100-SG (100 ml)  
Item no. A-102-SG (1 l)  
Item no. A-103-SG (10 l)



### Fir honey

Fruity, woody aroma.  
Item no. A-100-TH (100 ml)  
Item no. A-102-TH (1 l)



### Tiger mint

Fresh, strong aroma  
Item no. A-102-TM (1 l)



### Tropical Night

A sweet aroma reminiscent of a tropical night  
Item no. A-102-TN (1 l)  
Item no. A-103-TN (10 l)



### Cedar Euca Orange

A fruity, fresh and rounded fragrance, harmonising, with cleansing, stimulating, cooling effects  
Item no. A-100-ZE (100 ml)  
Item no. A-102-ZE (1 l)  
Item no. A-103-ZE (10 l)



### Cinnamon peppermint

Provides a cool atmosphere, increases well-being, mildly stimulating  
Item no. A-102-CP (1 l)



### Swiss pine

Warm, balmy, spicy aroma, cleansing, activating, energising, brightens up your mood  
Item no. A-100-ZI (100 ml)  
Item no. A-102-ZI (1 l)  
Item no. A-103-ZI (10 l)



### Lemon grass

Strong, fresh citrusous aroma which is stimulating and invigorating, relieves fatigue and improves concentration  
Item no. A-100-LG (100 ml)  
Item no. A-102-LG (1 l)  
Item no. A-103-LG (10 l)



### Wild berries

An aromatic cocktail of all different wild berries, relaxes and makes you dream  
Item no. A-100-WB (100 ml)  
Item no. A-102-WB (1 l)







# INFRARED



## SENTIO BY HARVIA

Infrabox basic / Infrabox	69
Pro D infra	70

## sentiotec

wave.com4 infra	71
IS1 & IS2	72
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# Infrabox basic / Infrabox



3 kW+

*The Infrabox from Sentio by Harvia is a versatile, modern, digital control unit for infrared saunas and infrared heaters. The stylish, unobtrusive yet clear operating panel can be easily mounted where it is needed.*

*It is particularly user-friendly thanks to the LED lighting. The Infrabox allows you to control the duration, intensity and the lighting of the infrared radiator.*



## Item no.

IRB-B-S  
(basic, black)

IRB-B-W-S  
(basic, white)



## Item no.

IRB-S (black)

IRB-W-S (white)

## Innovative technology of the Infrabox basic:

- Suitable for infrared heating systems with an IR radiator, IR foils, or IR plate technology
- One heating output: dimmable in five levels (max. 1300 W) or switchable to max. 3500 W
- Foil temperature monitoring (sensor optional)
- Remote start / enabling input
- A variety of individual setting options using dip switches
- Heating time limit can be extended (6 h standard, extendable to 12 or 24 h)
- Optional: Safety temperature limiter
- Available in black and white

## Innovative technology of the Infrabox (in addition to Infrabox basic):

- Dimmable light output (max. 100 W)
- Optional seat sensor: switches on the heating device when approached





# Pro D infra



*The all-rounder among infrared control units!*

## Innovative technology:

- Suitable for infrared heating systems with IR radiators, IR foils or IR plate technology
- Control in power levels (also for full-spectrum radiators, such as Vitae)
- Two separately controllable heating circuits, each with two outputs of 1500 W (max. 3000 W)
- Bench sensor included
- Operating unit in PRO D design (must be ordered separately)
- Digital display of heating time, intensity levels or temperature
- Predefined user programs (relaxation, warming, short and long endurance)
- Cascadable power supply units up to 12 kW, option of connecting multiple radiators
- Multiple operating units can be connected to a power supply unit
- Heating time limit can be extended (6 h standard, extendable to 12 or 24 h)
- Two switchable additional outputs
- Can be operated from inside and outside
- Heat and moisture-proof product
- Power unit also available as a dimmable version only



Item no.

WC4-PRODI-B

WC4-PRODI-W



IR power supply unit

Item no.

WC4-IRX-P

VITAMY-WC4-IRX  
(dimmable only)





3 kW+

*Infrared operating unit – wave.com4 infra*  
*The all-rounder among infrared control units!*

## Innovative technology:

- Suitable for infrared heating systems with IR radiators, IR foils or IR plate technology
- Control in power levels (also for full-spectrum radiators, such as Vitae)
- Two separately controllable heating circuits, each with two outputs of 1500 W (max. 3000 W)
- Bench sensor included
- Operating unit in wave.com4 design (must be ordered separately)
- Digital display of heating time, intensity levels or temperature
- Predefined user programs (relaxation, warming, short and long endurance)
- Cascadable power supply units up to 12 kW, option of connecting multiple radiators
- Multiple operating units can be connected to a power supply unit
- Heating time limit can be extended (6 h standard, extendable to 12 or 24 h)
- Two switchable additional outputs
- Can be operated from inside and outside
- Heat and moisture-proof product
- Power unit also available as a dimmable version only



### Item no.

WC4-IRX-D

WC4-IRX-W

WC4-IRX-S



### Item no.

WC4-IRX-P

VITAMY-WC4-IRX  
(dimmable only)

IR power supply unit





# IS1 & IS2



3.6 kW

*Greatest flexibility*

*IS1 & IS2 Professional infrared – single-component basic infrared control units.*

## Innovative technology IS1:

- Professional, basic infrared control unit at a low price
- Mains connection cable 16 A, 230 V
- Single-circuit infrared control unit with temperature control
- One heating output max. 3600 W
- Optional interior temperature control for radiators or heating foils
- Foil temperature monitoring
- Switching cabin lighting on/off
- Optional: Safety temperature limiter



IS1

IS2

### Item no.

P-IS1-T

P-IS2-T

## Innovative technology IS2 (in addition to IS1):

- Dual circuit infrared control unit with temperature control
- Temperature separately settable for each heating circuit
- Both heating circuits can handle a load of 3600 W (sum of both heating circuits may not exceed 3600 W)
- Additional 100 W switch output, for a fan, for example

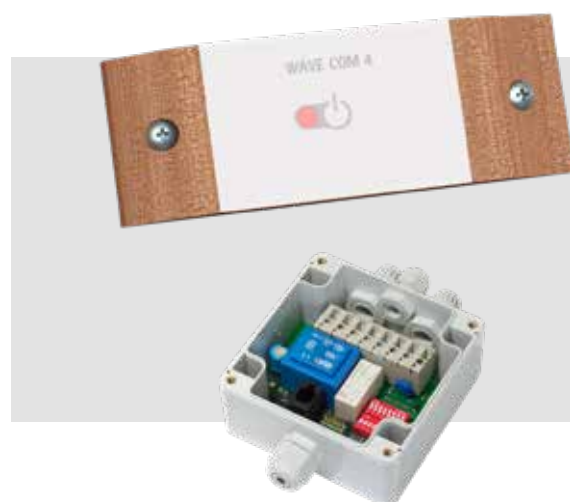
# switchbox



*Intelligent switching device for wellness facilities.*

## Innovative technology:

- Operating unit for external and internal installation
- Can be used as button, switch & timer with status display
- Direct operation of intrinsically safe heaters possible, e.g. infrared radiators, etc.
- Remote start & remote stop
- Automatic sauna sprinkler, automatic fans connectable, etc.
- A variety of individual setting options using dip switches
- Max. switching load 3600 Watt, AC1



### Item no.

WC4-SB-D







## RADIATORS



## SENTIO BY HARVIA

Vitea full spectrum radiators 75

## sentiotec

### RADIATORS

Nextrema full spectrum radiator white 76

ECO full spectrum radiator 77

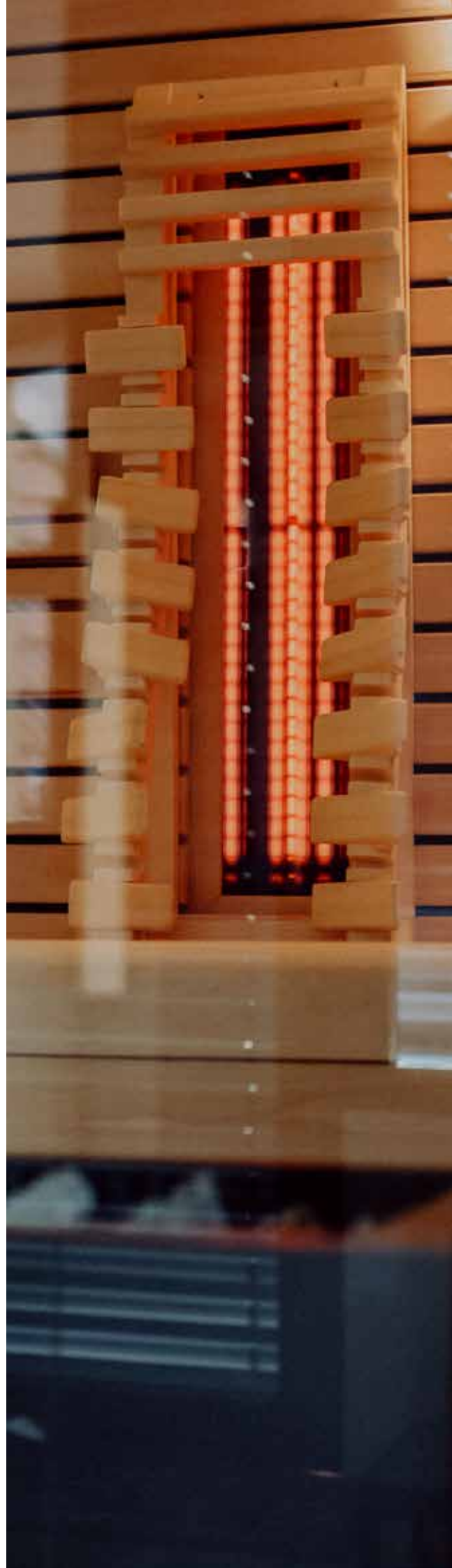
Infrared heating plates 78

### ACCESSORIES

Accessories for radiators 77

Backrests 78

Infra scented gel 79





# Vitea full spectrum radiator



350-1300 W

*Maximum power immediately.*

*The effective use of the radiant heat is made possible by the Vitae infrared radiators.*

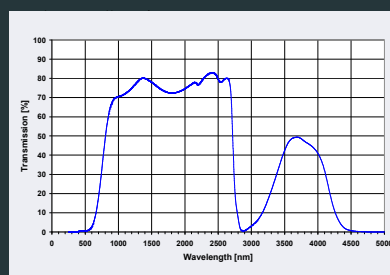
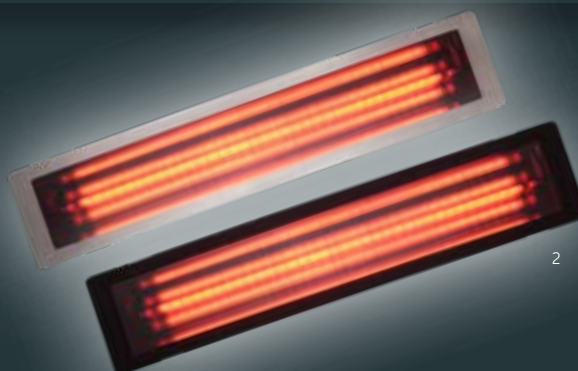
## Innovative technology:

- No pre-heating, the maximum output is immediately available
- Intrinsically safe due to overtemperature protection
- Heat-resistant glass ceramic cover
- Very good, uniform heat distribution due to built-in reflector
- Optional: decorative panel in black or stainless steel (see Fig.) or wooden lattice to 500 Watt
- Offers the degree of protection IPX4 (suitable for saunas) in the installed state in combination with the front panels or wooden backrests
- Available in 350, 500, 750 and 1300 W
- Infrared radiator: A 24%, B 55%, C 21%

Panels and wooden lattice must be ordered separately.

Figure 1: Decorative panel in brushed stainless steel

Figure 2: Decorative panel in stainless steel painted black



Radiation transmissible dark glass

## Item no.

DIR-350-R

DIR-500-R

DIR-750-R

DIR-1300-R





# Nextrema full spectrum radiator, white



350-1300 W

*Mild infrared radiator.*

*The white filter glass made of three-fold fired glass ceramics reduces the spectral components which, due to interaction with water molecules in the skin, would otherwise place an undesirable thermal load on the uppermost layer of skin.*

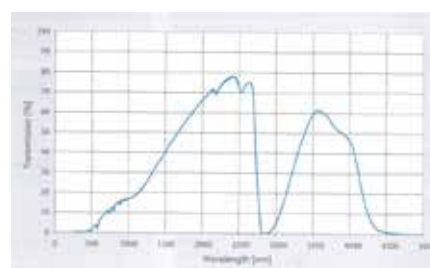
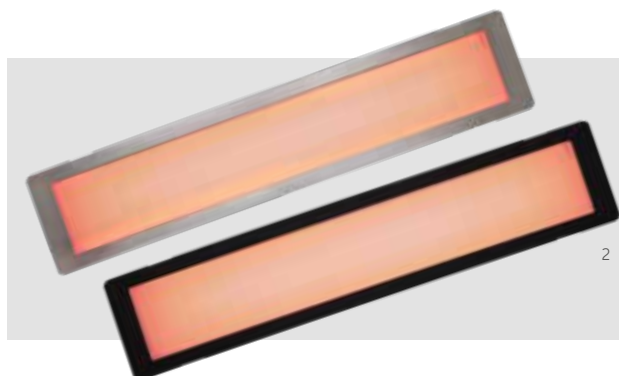
## Innovative technology:

- Infrared A filter
- Mild infrared emission for the body and gentle heat due to filtering out of the microwave radiation
- No pre-heating, the maximum output is immediately available
- Intrinsically safe due to overtemperature protection
- Heatproof glass ceramic covering
- Very good, uniform heat distribution due to built-in reflector
- Optional: dark or stainless steel decorative panel (see Fig.) or wooden lattice to 500 Watt
- Offers the degree of protection IPX4 (suitable for saunas) in the installed state in combination with the front panels or wooden backrests
- Available in 350, 500, 750 and 1300 W
- Infrared radiator: A 9%, B 57%, C 34%

Panels and wooden lattice must be ordered separately.

Figure 1: Decorative panel in brushed stainless steel

Figure 2: Decorative panel in stainless steel painted black



Radiation transmissible white glass

### Item no.

WIR-350-R

WIR-500-R

WIR-750-R

WIR-1300-R





# ECO full-spectrum radiator



350-750 W

Maximum power without pre-heating

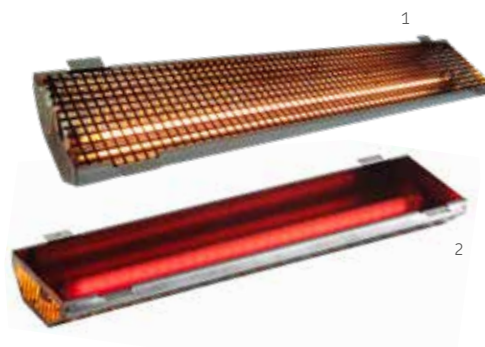
ECO full-spectrum radiator – effective in price and performance

## Innovative technology:

- No pre-heating, the maximum output is immediately achieved
- Intrinsically safe due to overtemperature protection
- Very good, uniform heat distribution due to built-in reflector
- The glass version offers the degree of protection IPX4 (suitable for saunas), the lattice version the degree of protection IPX2 (suitable for infrared cabins) in the installed state in combination with the front panels or wooden backrests
- Optional: Decorative panel in brushed stainless steel or black, painted stainless steel, wooden grilles can be used for radiators up to 500 W
- Infrared radiation with glass: A 24%, B 55%, C 21%
- Infrared radiation with lattice: A 14%, B 40%, C 46%

Figure 1: ECO radiator with grille

Figure 2: ECO radiator with glass



Item no.	Item no.
ECO-350-R	ECO-350-G
ECO-500-R	ECO-500-G
ECO-750-R	

## Accessories for radiators

Pure infrared



### Prestige backrest for IR radiators

73.5 x 21 x 5 cm

Item no. HL-PR-IR-S (350 W)

88.5 x 21 x 5 cm

Item no. HL-PR-IR-L (500 W)



### Wooden backrest for IR radiators

73.5 x 21 x 5 cm

Item no. HL-IR-S (350 W)

88.5 x 21 x 5 cm

Item no. HL-IR-L (500 W)



### Front cover for IR radiators

Brushed stainless steel

Item no. VIT-BL-S (350 W)

- 72.7 x 19.1 x 0.1 cm

Item no. VIT-BL-L (500 W)

- 89.2 x 19.1 x 0.1 cm



### Front cover for IR radiators

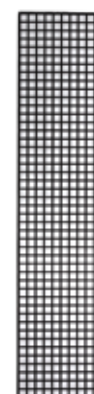
Powder-coated stainless steel

Item no. VIT-BB-S (350 W)

- 72.7 x 19.1 x 0.1 cm

Item no. VIT-BB-L (500 W)

- 89.2 x 19.1 x 0.1 cm



### Protective lattice for Eco full-spectrum

65 x 14.5 x 0.1 cm

Item no. ECO-GIT-350 (350 W)

81 x 14.5 x 0.1 cm

Item no. ECO-GIT-500 (500 W)

\* When using sentiotec infrared radiators, an additional stainless steel front cover is recommended.





# Ergonomic backrest



**Ergonomic VitaMy backrest**

Removable, 2-part, 70 x 10.5 x 18 cm

**Item no.**

RL-IR-VM-L (350 W, lime wood)



**Ergonomic backrest**

**35 x 89 cm**

**Item no.**

514-L (lime wood)

514-A (aspen)

514-D (red cedar)

# Infrared heating plates



100-510 W

*Panel heating*

*Infrared heating plates ensure an all-round pleasant, relaxing sensation of warmth.*

## Innovative technology:

- Available from 100 W to 510 W
- Panel heating for infrared and sauna cabins
- Emits in the long-wave infrared range
- Can be combined with full spectrum radiators
- Easy assembly
- Suitable for all sentiotec infrared control units
- Heating plates available in two versions (with or without wooden lattice)
- Insulated rear side ensures energy-efficient heat emission toward the front
- Requires no ventilation
- Optional: plate module, suitable as lower-leg-level radiator



**Without  
backrest:**

**Item no.**

IR-WP-175

IR-WP-510

IR-WP-390

IR-WP-100

**With  
backrest:**

**Item no.**

IR-WPHL-175

IR-WPHL-510

IR-WPHL-390

IR-WPHL-100





# Infra scented gel

*Fragrant essences*



## Blood orange

Fruity and fresh scent  
Item no. A-300-BO (80 g)



## Royal Eucament

Calming and harmonising,  
cooling effect  
Item no. A-300-RE (80 g)



## Swiss pine

Cleansing, stimulating effect  
Item no. A-300-ZI (80 g)



## Lemon grass

Invigorating, relieves fatigue  
Item no. A-300-ZG (80 g)



Use: Open the container and place it on a level surface.  
The gel automatically releases its fragrance.  
When the room is sufficiently fragrant,  
simply close the container again.







STEAM





## **sentiotec**

### **STEAM GENERATORS**

SENTIOTEC steam  
generators 82

SAWOTEC steam  
generators 83

### **ACCESSORIES**

Steam bath  
fragrance emulsions 82



# SENTIOTEC steam generators



4.5-15 kW 2-23 kW

*The latest steam generators – extremely powerful and reliable steam units with connections for light (dimmable), ventilation and aroma pump.*

## Innovative technology:

- Evaporator output 4.5 kW, 6 kW, 9 kW, 11 kW, 15 kW
- Steam generators with digital operating unit
- Outer stainless steel casing
- Fast cleaning: an automatic outlet valve is used for automatic water rinsing after operation of the steam generator. Limescale and dirt particles are rinsed out.
- Comprehensive range of accessories available: Aroma pump, pushbutton for steam etc.
- Remote start
- Child safety control
- Titanium heating elements for longer service life and less limescale
- Drip tray for deposits
- Automatic maintenance reminder



kW	Item no.
4.5	SGH-45
6	SGH-60
9	SGH-90
11	SGH-110
15	SGH-150

## Steam bath fragrance emulsions

*Fragrant scents*

*Steam bath fragrance emulsions enhance the sauna effect and are invigorating and refreshing.*



**Blood orange**

Item no. A-120-BO (5 l)



**Citrus lime**

Item no. A-120-CL (5 l)



**Eucamint**

Item no. A-120-EM (5 l)



**Eucalyptus**

Item no. A-120-EU (5 l)



**Pine needles**

Item no. A-120-FN (5 l)



**Lavender melissa**

Item no. A-120-LM (5 l)





# SAWOTEC steam generators



4,5-15 kW 2-23 kW

*The latest steam generators – extremely powerful and reliable steam units with connections for light (dimnable), ventilation and aroma pump.*

## Innovative technology:

- Evaporator output 3 kW, 3.5 kW, 6 kW, 7.5 kW, 9 kW, 12 kW, 15 kW
- Steam generators with digital operating units
- Stainless steel inner and outer casing
- More steam at the press of a button: The button (accessory) installed in the steam cabin can be used to trigger a steam burst, thereby increasing the amount of steam.
- Fast cleaning: With the Auto-Drain function, an automatic water rinse is triggered after operation of the steam generator to rinse away lime deposits and dirt particles.
- Comprehensive range of accessories available: Aroma pump, pushbutton for steam, etc.

Steam generator operating units:



Item no. STN-Inface-V2



Item no. STP-Inface-T  
Touch



kW	Item no.
3	STN-30-1/2-DFP-X
3.5	STN-35-1/2-DFP-X
6	STN-60-C1/3-DFP-X
7.5	STN-75-C1/3-DFP-X
9	STN-90-C1/3-FDP-X
12	STN-120-3-DFP-X
15	STN-150-3-DFP-X





A photograph of a modern interior space. The wall is constructed from horizontal wooden slats. A bright blue light strip is integrated into the wall, creating a strong contrast with the warm wood tones. The floor is also made of wooden slats, and the overall atmosphere is minimalist and contemporary.

## LIGHT & MEDIA



## SENTIO BY HARVIA

ProD Bluetooth 86

## sentiotec

Exciter & speaker 87  
sound&light 88  
LED coloured light 89  
WW spotlight 89  
RGBW range of lighting 90–91  
LED sets 92





# ProD Bluetooth



## *Hands-free*

*The Bluetooth music player with an integrated microphone for hands-free use and access to voice assistant (e.g. Siri, Google Now, etc.)*

### **Innovative technology:**

- Bluetooth 4.0 with a range of up to 30 m
- High-end amplifier for crystal-clear sound
- Simultaneous connection of up to 3 devices possible
- Suitable for the sauna interior



---

**Item no.**

---

PROD-BT-B

---

PROD-BT-W



# Exciters



*Electrodynamic exciter*  
*"Invisible" music experience.*

## Innovative technology:

- Two 25 W electromagnetic exciters / structure-borne sound transducers
- Vibrations are transferred to the sauna wall/ceiling
- "Invisible" loudspeakers – no negative influence on the design
- Easy installation on the rear wall of the sauna or sauna ceiling with wood screws
- Temperature range: -25 °C to 70 °C
- Acoustics strongly dependent on the material, dimensions, and shape of the surface to be excited



Item no.

WC4-BT-EXC

# Loudspeakers



*Loudspeakers*

## Innovative technology:

- Two 20 W loudspeakers for ceiling mounting
- Heat and moisture-proof product
- Cut-out dimension: Ø 110 mm
- Suitable for the sauna interior
- Temperature range: -40 °C to 110 °C
- White-painted metal cover
- Easy installation with spring clips



Item no.

WC4-BT-SPK





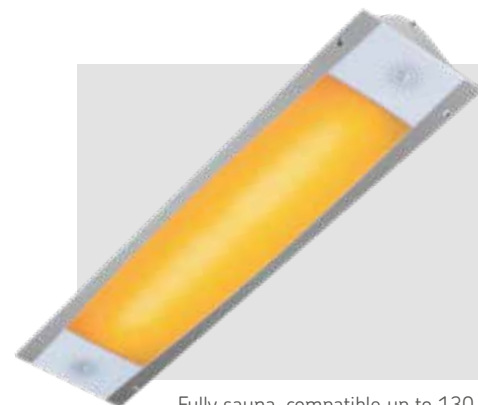
# sound&light



*Innovation for all the senses  
Total relaxation through the latest technology!*

## Innovative technology:

- Enclosed housing with LED coloured light and integrated stereo loudspeakers
- Operating unit with "wave-Design" (patented feature for mounting inside and/or outside the sauna)
- Heat and moisture-proof product
- For saunas, combo saunas, infrared cabins, and private and commercial installations. sound&light also suitable for steam baths (but not the operating unit).
- Uniform and soft lighting through LED technology
- RGB colour mixer (entire colour spectrum available)
- Smooth colour transitions (programmable) for perfect relaxation
- MP3 files are played from the USB stick – plug&play is the motto of this innovative development, and with the Shuffle mode function you can add an element of surprise to each experience
- AUX connection for music playback from external audio sources
- Up to four cascable colour lamps
- Dust & humidity protection; sturdy aluminium housing



Fully sauna-compatible up to 130 °C!



Item no.

WC4-SL-L

Item no.

WC4-SL-D

Item no.

WC4-SLD-D



## LED coloured light

LED strips for individual and soft lighting of sauna and infrared cabin.

### Innovative technology:

- Indirect lighting
- 12 RGB LEDs per strip
- Remote control
- Basic set: Remote control and 1 LED strip 495 mm
- Basic set expandable up to 10 strips
- LED strips heat resistant up to 125 °C
- Remote control and power supply unit heat resistant up to 60 °C
- Easy colour settings using colour ring
- Optional: 90 W transformer for up to 30 LED strips and 150 W transformer for up to 50 LED strips
- Custom colours, colour gradation or white light can be set
- Simple and flexible assembly



Item no.

LED-FLS

RGB-LED-495

FBK-RGB-4-50

## WW spotlight

### WW spotlight:

- LED 2 W, round 64 x 75 mm (D x H)
- LED 5 W, round 90 x 91 mm (D x H)
- Warm white (3000 K)
- Activated using 4 x 350 mA constant current, CC DMX driver
- High-quality aluminium and tempered glass
- Can be positioned directly above the sauna heater
- Suitable for steam baths and steam showers, IP65
- 2 m temperature-resistant connection cable
- Dimmable via 24 V
- Quick and easy assembly
- Suitable for ceiling mounting



Item no.

LED-SP-WW-2W

LED-SP-WW-5W

NEW



# RGBW range of lighting

*The RGBW lighting range allows you to create your own individual coloured light experience and gives you unlimited options to design your sauna.*

## RGBW spotlight:

- LED 18 W, square 174 x 174 x 95 mm
- LED 5 W, round 90 x 90 mm (D x H) RGBW
- red / green / blue / warm-white (3000 K)
- Activated using 4 x 350 mA constant current, CC DMX driver
- High-quality aluminium and tempered glass
- Can be positioned directly above the sauna heater
- Suitable for steam baths and steam showers, IP65
- 2 m temperature-resistant connection cable
- Quick and easy assembly



### Item no.

LED-SP-RGBW-18

LED-SP-RGBW-5

## RGBW tube:

- Diameter: 19 mm
- 18 W per metre / 600 lumens per metre
- red / green / blue / warm-white (2800 K)
- Activated using 4 x 24 V constant current, CV DMX driver
- Temperature-resistant up to 95 °C
- Suitable for steam baths and steam showers
- Includes space-saving mounting clamps
- 3 m temperature-resistant connection cable
- Standard lengths: 0.5/0.9/1.4 and 1.8 m (custom lengths available upon request)
- Quick and easy assembly



### Item no.

LED-TB-05

LED-TB-09

LED-TB-14

LED-TB-18



## LED power supply units:

- 3 versions:
  - > 36 W (for up to 2 m RGBW tube)
  - > 90 W (for up to 5 m RGBW tube)
  - > 150 W (for up to 9 m RGBW tube)
- Output voltage: 24 VDC
- Includes power supply and connection cable



Item no.

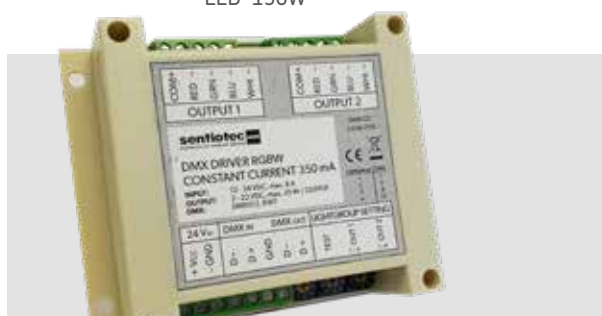
LED-PWS-24-36

LED-PWS-24-90

LED-150W

## RGBW-DMX driver:

- 2 versions:
  - > DMX driver CV 2 x 4-channel for 12 V/24 V RGBW tubes, power output 2 x 75 W
  - > DMX driver CC 2 x 4-channel for 350 mA RGBW spot, power output 2 x 25 W
- Universal DMX512 protocol, 8-bit RGBW
- 2 separately controlled outputs
- Straightforward setting of DMX addresses using rotary button
- Integrated, modifiable test programmes with colour change and much more
- Compatible with Home.com4 sauna control unit



Item no.

DMX-CV

DMX-CC

## RGBW-DMX wireless driver:

- 2 versions:
  - > DMX wireless driver CV 4-channel for 12 V/24 V RGBW tubes, power output 360 W
  - > DMX wireless driver CC 4-channel for 350 mA RGBW spot, power output 33.6 W
- Easy to connect the remote control using the ID learn button
- Additional feature of the DMX driver CC
- Power source selector:
  - > 350 mA
  - > 700 mA
- Compatible with sentiotec LED remote control



Item no.

LC-CV-VP **NEW**

LC-CC-VP

## LED remote control:

- 2 versions:
  - > 1 zone
  - > 4 zones
- 4 different light groups
- Controlled individually and together
- Dimming
- 10 different programmes using Mode button, e.g.: Colour progression
- Speed of the colour progression can be set
- Warm white can be controlled and dimmed separately
- Several remote controls can be paired with each other



Item no.

LR-1Z

LR-4Z **NEW**



# OVERVIEW OF LED SETS



RADIO REMOTE CONTROL  
1 ZONE

Item no.

LR-1Z



RADIO REMOTE CONTROL  
4 ZONES

Item no.

LR-4Z



WIRELESS DMX DRIVER  
FOR LED TUBES

Item no.

LC-CV-VP

360 W

Light circuits: 1



POWER SUPPLY  
UNIT

Item no.

LED-PWS-24-36 36 W

LED-PWS-24-90 90 W

LED-150W 150 W



WIRELESS DMX DRIVER  
FOR LED SPOTLIGHTS

Item no.

LC-CC-VP

33.6 W

Light circuits: 1



LED TUBES

Item no.

LED-TB-05 9 W

LED-TB-09 16.2 W

LED-TB-14 25.2 W

LED-TB-18 32.4 W

MADE TO MEASURE upon request



LED SPOTLIGHT

Item no.

LED-SP-RGBW-18  
18 W



LED SPOTLIGHT

Item no.

LED-SP-RGBW-5  
5 W



HOME.COM4

Item no.

HC4-B

HC4-W

Up to  
4 light circuits can  
be individually  
controlled



DMX DRIVER  
FOR LED TUBES

Item no.

DMX-CV

360 W

Light circuits: 1



POWER SUPPLY  
UNIT

Item no.

LED-PWS-24-36 36 W

LED-PWS-24-90 90 W

LED-150W 150 W



DMX DRIVER  
FOR LED SPOTS

Item no.

DMX-CC

33.6 W

Light circuits: 1



LED TUBES

Item no.

LED-TB-05 9 W

LED-TB-09 16.2 W

LED-TB-14 25.2 W

LED-TB-18 32.4 W

MADE TO MEASURE upon request



LED SPOTLIGHT

Item no.

LED-SP-RGBW-18  
18 W



LED SPOTLIGHT

Item no.

LED-SP-RGBW-5  
5 W

SAUNA CONTROL UNIT  
WITH 230 V LIGHT OUTPUT



LED SPOTLIGHT

Item no.

LED-SP-WW-2W 2 W

LED SPOTLIGHT

Item no.

LED-SP-WW-5W 5 W



# Icon explanation



*Describes the maximum heating output for the connected sauna heater*



*Specifies the quantity of stones that the heater can hold*



*Describes the maximum evaporator output*



*Specifies the size of the sauna cabin for which the control unit or the heater is designed*



*Describes the heating output of the connected infrared heating elements*



*The control unit / the sauna heater is VDE-tested*



*The control unit can be expanded through an additional module (e.g. humidity module)*



*Free-standing heater*



*Affordable product*



*Wall-mounted heater*



*Heating time limit – the control unit shuts down automatically after this number of hours*



*IR red-light full-spectrum radiator*



*Control unit with fan connection*



*Dimmable red-light radiator*



*Control unit with music function*



*Integrated control unit*



*The control unit is suitable for coloured light mode*



*Specifies the operating voltage for the sauna heater*



*The control unit is available in various housings*



*TÜV-certified*



*The control unit offers a timer function that can be used, for example, to program the pre-set time*



*Control unit with remote activation*









# Warranty conditions

*sentiotec GmbH is convinced of the quality of its products, and we want you to benefit from them in the future!*

## **Warranty conditions for technology**

We provide a 2-year manufacturer's warranty on all of our control units in the sentiotec sauna, sentiotec infra and sentiotec light & media product lines. We provide a 2-year manufacturer's warranty for infrared radiators and additionally 5000 operating hours for DIR radiators. The warranty period for all sauna heaters is generally 2 years. In addition, we also offer a 2-year warranty on control units of the "hotline" product range.

### **Requirement for this warranty:**

- The control units have been installed by an authorised specialist company;
- The devices are operated according to the sentiotec operating manuals;
- The warranty claim is received by sentiotec within the warranty period.

### **Excluded from the warranty are:**

- Deficiencies or damage caused by non-intended use;
- All consumable materials and consumable objects, such as heating elements, etc.

## **Warranty conditions for cabins:**

We provide a five-year warranty on all of our solid wood and element cabins of the line sentiotec sauna and sentiotec infra for private usage. For commercial usage, the warranty is two years. For cabins of the "hotline" series, the warranty is two years.

### **Requirement for this warranty:**

- The corresponding invoice is presented,
- A detailed description of the defect is enclosed,
- The cabins were installed in accordance with the sentiotec installation and operating instructions,
- The warranty claim is received by sentiotec within the warranty period.

### **Excluded from the warranty are:**

- Deficiencies or damage caused by non-intended use,
- Cabins that were modified without the explicit approval of the manufacturer,
- Pitch pockets and pitch that has emerged,
- Damage and discolouration of the wood due to inadequate ventilation or a non-intended installation site,
- Natural changes in the wood such as discolouration, crack formation, shrinkage, swelling or similar changes due to the natural properties of the wood.

**Pitch pockets are not grounds for return**, since they can always appear in spruce wood and the depth at which they lie cannot be detected during the sorting out process. **Pitch pockets are not grounds for return** if these are just under the surface and heat causes them to break open and "bleed". Remove leaking pitch with a rag soaked in acetone. If only droplets of pitch occur, allow these to harden and then carefully scrape them off with a knife.

**The warranty period** starts from the date of invoice of the cabin manufacturer. A requirement is the presentation of the original invoice. If no original invoice is available, the month of manufacture, noted on the type plate of the product, is used as the basis for the start of the warranty period. The warranty period is neither extended nor renewed by warranty services.



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